

Nowa Department of Transportation

Office of Materials

October 21, 2008 Supersedes April 15, 2008 Matls. IM 302

SIEVE ANALYSIS OF AGGREGATES

<u>SCOPE</u>

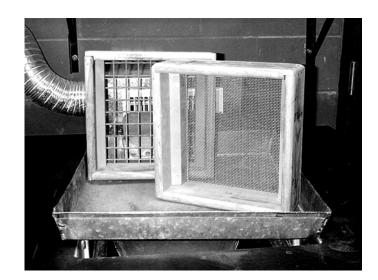
This method of test covers the procedure for determination of the particle size distribution of aggregates.

PROCEDURE

- A. Apparatus
 - 1. Balance accurate to within 0.1 percent of weight (mass) of the sample to be tested. **NOTE:** The balance shall be reset to zero before each weighing.
 - Sieves with square openings mounted on substantial frames are constructed in such a manner to prevent loss of material during sieving. Use suitable sieve sizes to furnish the information required by the specifications covering the material to be tested. The woven wire cloth shall conform to AASHTO M-92. This will normally consist of a set of each of the following:

Box Sieves for testing coarse aggregates consisting of the following sizes:

37.5 mm (1 1/2-in.)	19 mm (3/4-in.)	4.75 mm (#4)
25 mm (1-in.)	12.5 mm (1/2-in.)	2.36 mm (#8)
	9.5 mm (3/8-in.)	. ,



203 mm (8 in.) Diameter Sieves for testing fine aggregates consisting of the following sizes:

4.75 mm (#4)	1.18 mm (#16)	150 µm (#100)
2.36 mm (#8)	600 µm (#30)	75 µm (#200)
	300 µm (#50)	Pan



A set of **305 mm (12 in.) Diameter Sieves** may be used for testing fine aggregate or aggregate containing both coarse and fine material.

- 3. Mechanical and hand-powered sieve shakers
- 4. Drying oven or stove
- 5. Fiber bristle sieve cleaning brush (similar to stencil brush or cropped paintbrush)
- B. Test Sample
 - 1. Test samples for sieve analysis shall conform to the sample size for the applicable material as indicated by Materials IM 301.
 - 2. Obtain the sample for sieve analysis (test sample) from the material to be tested (field sample) by the appropriate method as outlined in Materials IM 336. The test sample shall be approximately of the weight (mass) desired when dry and must be the end result of the reduction. Reduction to an exact predetermined weight (mass) shall not be permitted.

- C. Preparation of Sample
 - When a determination of the amount of material passing the #200 (75 μm) sieve is required, the test sample must first be subjected to Materials IM 306, Determining the Amount of Material Finer Than the #200 (75 μm) Sieve. Coarse aggregates may have a *separate* "wash" sample of the appropriate size (per IM 306) *reduced* from the remaining portion of the field sample, per IM 336.
 - 2. Coarse aggregates, which have changes in moisture for different particle sizes, must be dried to a constant weight (mass). When the absorbed moisture stays essentially the same for different particle sizes the sample may be sieved at a surface-dry condition (no free water present).

NOTE: Material from crushed composite (HMA/PC) pavements shall be sieved at a surface-dry condition using no artificial heat. No gradation determination will be made for material finer than the #8 (2.36 mm) sieve. For material made from crushed PC pavement, determination of the percent passing the #200 sieve may be required. In some instances, larger particles may be coated to the extent that dry sieving will not accurately reflect the true gradation of the material. In these instances, the air-dried sample must be washed over the #8 (2.36 mm) sieve and allowed to come to a surface-dry condition by air-drying. The total percent passing this sieve is the sum of the washing loss and pan after dry sieving divided by the original (air) dry/weight (mass). Coated particles may also be a problem with some virgin aggregate material (e.g., Class D crushed stone, etc.). When this condition exists, the material shall be dried to a constant weight (mass), washed over the smallest sieve for which there is a specification requirement, and dried again. The total percentage passing this sieve is a combination of the washing loss and the amount passing the sieve obtained by dry sieving the washed sample divided by the original dry weight (mass).

- D. Test Procedure
 - 1. Weigh and record the weight (mass) of the test sample as the Original Dry Mass.
 - 2. Sieve the sample over the required sieves. The sieving operation must be accomplished by using a lateral and vertical motion of the sieve(s), accompanied by a jarring action, which keeps the sample moving continuously over the surface of the sieve. Do not attempt to turn or manipulate the aggregate particle through the sieve openings by hand.

When using a mechanical sieve shaker, excessive sieving times may result in degradation of the sample.

The sieving operation may be considered complete when not more than 0.5 percent by weight (mass) of the original sample passes any sieve during an additional one minute of hand-sieving.

a. On the #4 (4.75 mm) and larger sieves, limit the amount of material carried on the sieve to a single layer when determining sieving to completion.

b. Overloading of the 8 in. (203 mm) and 12 in. (305 mm diameter sieves, #4 (4.75 mm) and smaller, must be avoided to allow for sieving to completion. The weights retained should not exceed the following:

8 in. (203 mm) diameter sieves	12 in. (305mm) diameter sieves
#4 (4.75 mm) 200 grams and smaller	#4 (4.75 mm) 850 grams #8 (2.36mm) 450 grams and smaller

If sieving to completion (as described above) is not readily accomplished, reduce the amount of material carried on the sieve.

c. When the aggregate being tested has a mixture of coarse and fine material, the portion of the sample finer than the #4 (4.75 mm) sieve may be distributed among two or more sets of sieves to prevent overloading of individual sieves. Alternately, the portion passing the #4 (4.75 mm) sieve may be reduced to a minimum of 500 grams using a mechanical splitter according to IM 336. If this procedure is followed, compute the weight (mass) of each size increment of the original sample as follows:

$$A = \frac{W1}{W2} \times B$$

Where:

- A = calculated weight (mass) of the material retained on each sieve based on the total sample weight (mass).
- W1 = weight (mass) of the total amount of material passing the #4 (4.75 mm) sieve.
- W2= weight (mass) of the reduced, minus #4 (4.75 mm) sieve material.
- B = weight (mass) of the reduced sample material retained on each sieve.

NOTE: This method is recommended when using 8 in. (203 mm) diameter sieves to test the fine aggregate portion of a sample when overload is anticipated. If using 12 in. (305 mm) sieves and the original test sample is reasonably close to the required weight (mass), overload should not occur. When sieve overload is anticipated on the #8 (2.36 mm) sieve only, sieve the original sample through the #8 (2.36 mm) box sieve before placing the fine portion in the nest of 8 in. (203 mm) round sieves.

- 3. Clean the retained material from each sieve for weighing. Remove as much material as practical without damaging the wire cloth. Particles may be removed most readily from a sieve by inverting the sieve over a pan and tapping the sieve by hand and/or pushing (without force) the particles out of the mesh into the pan. Care must be taken while cleaning the sieves, so no damage occurs to the wire mesh by bending or breaking the wires. A fiber-bristle brush should be used for cleaning the #16 (1.18 mm), #30 (600 μm), and #50 (300 μm) sieves. Do not use a brush or any external force on the wire cloth to attempt cleaning the #100 (150 μm), or #200 (75 μm) sieves. If clogging of the mesh occurs on these finer sieves, they should be sent to the District Materials Laboratory for cleaning.
- 4. Weight the fraction of material retained on each sieve and in the pan, to at least the nearest 0.5 gram and record. Total the weight (mass) of the material retained on the sieves and in the pan.
- 5. An accuracy check must be made comparing the weight (mass) of the material before sieving to the total weight (mass) after sieving. The total of the weights retained on the sieves and in the pan must be within 0.5 percent of the Original Dry Mass by washing.

When the percent finer than the #200 (75 μ m) sieve is <u>not</u> determined:

When the percent finer than the #200 (75 $\mu m)$ sieve is determined by washing (IM 306):

Total - Washing Loss Dry Mass Washed X 100 = Tolerance (99.5 to 100.5)

If the difference exceeds the 0.5 percent tolerance, check all the calculations, the sieves for retained material and the balance for proper care. If needed, weigh each increment of material retained again. If the error cannot be found, the test is void and a new sample shall be tested.

- E. Calculations
 - Divide the weight (mass) of the material retained on each sieve, and in the pan, by the Original Dry Weight (mass) of the sample. When computing the percent retained of a washed sample the sum of the washing loss and pan weight (mass) shall be divided by the Original Dry Weight (mass). Computation shall be carried out to the nearest 0.1 percent when determining percent retained and the consequent percent passing.

- 2. The percent-retained column should equal 100 percent when totaled. Because the weight (mass) of material retained on the sieves may not equal the Original Dry Weight (mass), the total of the percentages retained may not equal 100 percent. If this occurs, the percentages retained should be altered by prorating on the larger quantities, so they do equal 100 percent.
- 3. The percent passing is then determined by subsequent subtraction starting with the sieve which had no material retained (100 percent passing).
- 4. Sieve analysis results are to be reported in terms of percent passing and recorded to two significant figures, i.e., to the nearest whole percent for percentages above 10.0 and to the nearest tenth of a percent for lower results.

Examples:	<u>Test Result</u> 10.5	<u>Report</u> 11
	11.5 11.4	12
	9.8	9.8
	0.5	0.5

5. The fineness Modulus, when required, may now be calculated by cumulative addition of the percent retained on each of the following sieves coarser than the 75 μ m (#200) sieve and dividing that sum by 100: 150 μ m (#100); 300 μ m (#50); 600 μ m (#30); 1.18 mm (#16); 2.36 mm (#8); 4.75 mm (#4); 9.5 mm (3/9 in.); 19.0 mm (3/4 in.); 37.5 mm (1 ½ in.), and larger, (i.e. doubling the previous sieve size).

				Lab. No.					-
Material:	Grad, No.:			Material			Grad. No.:		
Co. & Proj. #				Co. & Proj. #					
Producer:				Producer					
Contractor.				Contractor					
Sampled By: Date:			-	Sampled By:			Date:		
Sample Loc.				Sample Loc.:					
Original Dry Mass: 5793 Trotal N	5783 Total Minus 4.75 mm (W1):	(1): (1):		Original Dry Mass.			Total Minus 4.75 mm (W1)	m (W1):	
	Reduced Minus 4 75 mm (M2):			Dry Mass Washed	÷		Reduced Minus 4 75 mm (W2):	m (W2).	
10	Conversion Factor: W1 / W2	W2		Washing Loss	SSO		Conversion Factor: W1 / W2	1 / W2	
Cetculat	ted Weight (A)=Co	Celculated Weight (A)=Conversion Factor x (B)					Calculated Weight (A)=	Calcutated Weight (A)=Conversion Factor x (B)	
Sieve Size Minus 4.75mm Weicht Retd	Retd.	₽ Passing	Specs	Sieve Size	Reduced Minus 4.75mm	Total or Calc. Weight Retd	Retd.	Passing	Specs
		100.0		37.5mm (1) <u>4</u>))			
577	10.0	90.0		25mm (1)					
1068	18.4	71.6		19mm (%)					
3) 1446	25.0	46.6		12.5mm (14)					
1383	23.9	22.7		9.5mm (3/8)					
1082	18.7	4.0		4.75mm (4)					
(B) 141 (A)	2.4	1.6		2.36mm (8)	8	(S)			
0				1.18mm (16)	ê	Ø			
(8)				600µm (30)	8)	8			
(8)				300µm (50)	8)	S)			
(B)				150µm (100)	8	3			
75µm (200) (B) (A)		0.8		75µm (200)	(B)	(
Wash (A)	1.6			Wash					
(B) 93 (A)				Pan	(2)	(y)			
5790	100.0			Total					
Tolerance 99.9				Tolerance					
Wash Original Dry Mass:	0 F74 D			Wash	Original Dry Mass:				
1	2565.0			Sample	Dry Mass Washed:				
Washing Loss:	16.0				Washing Loss:				
Sieve Size Mass Retd. % Retd. %	% Passing	Specs.		Sleve Size	Mass Retd.	% Retd.	% Passing	Specs.	
75µm (200)	0.8			75µm (200)					
16.0 0.8				Wash					
4.0				Pan					
Date Reported:	Cert. No.:				Date Reported:		Cert. No.:		
					Tested By:				
Note: For the 4.75mm (#4) sieve and smaller, a 203mm (8") sieve should a 305mm 13°n sieve no more than 450 mame		retain no more than 200 grams, and	ams, and	Note: For the 4.75n	Note: For the 4.75mm (#4) sieve and smaller, a 203mm (8") sieve should retain no more than 200 grams, and	iller, a 203mm (8") :	sieve should retain n	io more than 200 gr	ams, and

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		Grad. No.:						Total Minus 4.75 mm (W1);	4.75 mm (W2):	tor: W1 / W2	Calculated Weight (A)-Conversion Factor x (B)	Passing													T			}		Specs.				
		Grad				Date:		Total Minus 4	Reduced Minus 4.75 mm (W2):	Conversion Factor: W1 / W2	Calculated Weig	Ret Ket																		% Passing				
												Total or Calc. Weight Retd						(v)	(¥)	8	(¥)	(¥)		()						% Retd.				
		4						18S.	:pa	oss:		Reduced Minus 4.75mm						8	8		<u>)</u> @	(8)		8			Original Dry Mass:	Dry Mass Washed:	Washing Loss:	Mass Retd.				
Koheel	Lab. No.	Material:	Co. & Proj. #	Producer	Contractor	Sampled By:	Sample Loc.	Original Dry Mass:	Dry Mass Washed:	Washing Loss:		Sieve Size	37.5mm (1½)	25mm (1)	19mm (%)	12.5mm (½) 9.5mm (3/8)	4.75mm (4)	2.36mm (8)	1.18mm (16)	auuum (30) 300um (50)	150µm (100)	75µm (200)	Wash	Pan	Total	Tolerance	Wash	Sample		Sieve Size	75µm (200)	Wash	Pan	
E AINAL YSIS WU																																		
		40.:						5 mm (W1):	75 mm (WZ):	- W1/W2	(A)=Conversion Factor x (B)	% Passing Specs.				89	95.1	84.2	67.0	10.2	1.6	0.6								Specs.		-		
		Grad. No.:				Date:		Total Minus 4.75 mm (W1):	Reduced Minus 4.75 mm (WZ):	Conversion Factor: W1 / W2	Calculated Weight (A)=Conversion Factor x (B)					85	4.9 85.1	10.9	17.2	26.0 (26.1)	8.6	1.0			59.8 (100.0)					% Passing Specs.				
		Grad, No.:				Date		594.0 [Total Minus 4.75 mm (W1):	591.5 Reduced Minus 4.75 mm (W2):	2.5 Conversion Factor: W1 / W2	Celcutated Weight (A)=Conversion Factor x (B)	% Passing				1880			(A) 17.2		(A) 8.6	1.0		જ		86. Z								
DIE VE AIVAL YOIS WU		Grad, No.:				Sampled By: Date:	Sample Loc.	Original Dry Mass: 584.0 Total Minus 4.75 mm (W1):	Dry Mass Washed 591.5 Reduced Mirus 4.75 mm (M2):	Washing Loss: 2.5 Conversion Factor: W1 / W2	Catculated Weight (A)=Conversion Factor x (B)	% Retd. Passing				1000	4.8	64.5 (A) 10.9	(A) 17.2	154.5 (A) 260 (261)	51.0 (A) 8.6	(A) 1.0	2.5	જ		98,7	Original Dry Mees.	Dy Mass Washed:	Washing Loss:	% Passing				

Specs.

Note: For the 4.75mm (#4) sleve and smaller, a 203mm (8") sleve should retain no more than 200 grams, and a 305mm (12") sleve no more than 450 grams

Comments:

Note: For the 4.75mm (#4) sieve and smaller, a 203mm (8°) sieve should retain no more than 200 grams, and a 305mm (12°) sieve no more than 450 grams.

Comments

Tested By:

Tested By:

8

Oracle in the second	Lab. No.:						Lab. No.:					
0.4 For (4 broken service) 0.4 For (4 broken service) <td< th=""><th>Material:</th><th></th><th></th><th>Grad. No.:</th><th></th><th></th><th>Material:</th><th></th><th></th><th>Grad. No.:</th><th></th><th></th></td<>	Material:			Grad. No.:			Material:			Grad. No.:		
Totale Description Control Contro Control Control	Co. & Proj. #:						Co. & Proj. #					
Contraction	Producer						Producer.					
Semeller Image	Contractor.						Contractor:					
Served interview 2015 Control (CP) Miles 2016 Control (CP) Miles C	Sampled By:		1	Date:			Sampled By:			Date:		
Rest Vision 2013 Contract 37 mm (V1), mm (V1) Total Vision	Sample Loc.						Sample Loc.					
Animality 2013 Submetting 2013 Submetting	Orininal Dry Ma	.9	2457.2	Total Minus 4.75 m	1 (W1):	2115.7	Original Dry Mas			Total Minus 4.75 m	m (W1):	
Within List 47 (control from Mire) 3084 Within List 47 (control from Mire) 47 (control from Mire) Control from Mire) Size Man Vym Man Vym Man Vym Man Vym Control from Mire) Size Man Vym	v Mass Washe	ž v	2410.5	Reduced Minus 4.75 m	m (WZ):	537.2	Dry Mass Washed	+		Reduced Minus 4.75 n	m (MZ):	
Construction Construction<	Washing L	365.	46.7	Conversion Factor: W	1 / WZ	3.9384	Washing Lo	36:		Conversion Factor: W	1 / W2	
Bits Reduced and 1 Teal of Cells % Seat Teal of Cells % Teal of Cells %				Calculated Weight (A)=	Conversion Factor x (B)					Calculated Weight (A)	Conversion Factor x (B	6
mr(13) mr 135mm(12) 25mm(12) 11 <td>e Size</td> <td>Reduced Minus 4 75mm</td> <td>Total or Calc. Weight Retd</td> <td>Retd.</td> <td>Passing</td> <td>Specs</td> <td>Sieve Size</td> <td>Reduced Minus 4.75mm</td> <td>Total or Calc. Weight Retd</td> <td>Rett.</td> <td>% Passing</td> <td>Specs.</td>	e Size	Reduced Minus 4 75mm	Total or Calc. Weight Retd	Retd.	Passing	Specs	Sieve Size	Reduced Minus 4.75mm	Total or Calc. Weight Retd	Rett.	% Passing	Specs.
(1) (2) <td>imm (114)</td> <td></td> <td></td> <td></td> <td></td> <td>-</td> <td>37.5mm (1½)</td> <td></td> <td></td> <td></td> <td></td> <td></td>	imm (114)					-	37.5mm (1½)					
(2) (2) <td>m (1)</td> <td></td> <td></td> <td></td> <td>100.0</td> <td></td> <td>25mm (1)</td> <td></td> <td></td> <td></td> <td></td> <td></td>	m (1)				100.0		25mm (1)					
m(6) 4.6 1.9 9.5 1.25mm(5)	im (%)		14.6	0.6	99.4		19mm (%)					
(60) (61) (62) (73) (74) <th< td=""><td>imm (%)</td><td></td><td>45.9</td><td>1.9</td><td>97.5</td><td></td><td>12.5mm (½)</td><td></td><td></td><td></td><td></td><td></td></th<>	imm (%)		45.9	1.9	97.5		12.5mm (½)					
mill state	nm (3/8)		81.0	3.3	94.2		9.5mm (3/8)					
m(8) 57.6 (9) 2239 (A) 9.2 78.7 (B) 523 (A)	imm (4)		154.0	6.3	87.9		(4) mmc/.4		(A)			
mill 5000 3003 (A) 3003 (A)	mm (8)				78.7		2.36mm (8)	00	5 3			
(50) 17.50 (6) (A) (C) (C)<	mm (16)		1		00.0		BUDIEN 130	8	×			
ROU 3.2 0.93 0.05 0.05 0.05 0.05 10001 3.9 (1) 15.4 (0) 0.0 (1) (10)	um (30)				- 20,4 7.8		300 mm (50)	8	S			
Million 39 101 1000 <th< td=""><td>(nc) m</td><td></td><td></td><td></td><td>26</td><td></td><td>150um (100)</td><td>(B)</td><td>S</td><td></td><td></td><td></td></th<>	(nc) m				26		150um (100)	(B)	S			
Weath 46.7 2.0 0.8 (B) 3.2 (N) 0.8 (B) 3.2 (N) 550.8 2456.5 98.9 (100.0) (B) (N) 106 90.9 100.0 (B) (N) 107 106 2456.5 98.9 (100.0) (B) (N) 108 100.0 100.0 100.0 (Column technological column technological c	n (200)				2.0		75µm (200)	(8)	S			
0.8 (9) 3.2 (1) 106 268.6 96.9 100.0 9 (1) 106 268.6 96.9 100.0 9 (1) 106 268.6 96.9 100.0 10 10 10 106 96.9 100.0 100.0 100.0 10 10 10 10 108 000 10 100.0 100.0 10 <	4		1	2.0			Wash					
533 2455.5 96.9 (100.0) ance 96.9 100.0 100 ance 96.9 100.0 100.0 Ance 96.9 100.0 100.0 Mash Copart Dry Mass: 100.0 100.0 Wash Copart Dry Mass: 100.0 100.0 Sample Dry Mass Wahk: Dry Mass Wahk: 100.0 Nass National Dry Mass: Dry Mass Wahk: 100.0 Sample Dry Mass Wahk: Dry Mass Wahk: 100.0 Nass National Dry Mass: Dry Mass Wahk: 100.0 Dry Mass Wahk: Dry Mass Wahk: Dry Mass Wahk: 100.0 Dry Mass Wahk: Nass Red Stort Near Mash Dry Mass Wahk: Nass Red Stort Near Mash Dry Mass Wahk: Nass Red Stort Near Mash Dry Mass Mass Red Stort Near Mash Dry Mass Mass Red Stort Near Mash Dry Mass Near Mash Near Mash <							Pan	(8)	3			
arrore 36.3 100.0 Icoleration	1	536.8		99.9 (100.0)			Total					
Wash Sample Organi Dy Mass: Wash Sample Dy Mass Washd: Dy Mass Washd: Dy Mass Washd: Sample Dy Mass Washd: Mass Redd \$ Pashig Solo Mass Redd Wash Mass Redd Solo Mass Redd Wash Mass Redd Solo Mass Redd Wash Mass Redd Mass Redd \$ Redd Wash Mass Redd Mass Redd \$ Redd Mass Redd \$ Redd Mass Redd \$ Redd Mass Redd Mas	rance	6.96	100.0				Tolerance					
Watch Sample Cogne Loy reas. Name Vorgen Loy reas. Sample Dy Mase Verator. Name Kedd. Water % Redd. Water % Redd. Name Kedd. Name<	-				_		Wash	Original Dry Mass:				
Optimization Mean Protection Vision Washing Loss: Zolo Mass Red: % Red: % Red: % Red: % Red: % Red: Zolo Mass Red: % Red: % Red: % Red: % Red: % Red: % Red: Zolo Mass Red: % Red: % Red: % Red: % Red: % Red: % Red: Zolo Mass Red: % Red: % Red: % Red: % Red: % Red: % Red: Zolo Mass Red: % Red: % Red: % Red: % Red: % Red: % Red: Zolo Mass Red: % Red: % Red: % Red: % Red: % Red: % Red: Zolo Mass Red: % Red: % Red: % Red: % Red: % Red: % Red: Zolo Mass Red:	Cample	Crigate UV mass.					Sample	Dry Mass Weshed:			-	
Base Mass Redd. % Redd.	andimeo	Washing Loss:						Washing Loss:				
2001 Talen (200) Talen (200) 2001 Nuesh Nuesh Nuesh Pan Pan Pan Pan Data Reportet Cert. Nu: Data Reportet Data Reportet	Stre	Mass Retd.	% Retd.	% Passing	Spece		Sieve Size	1	% Retd.	% Passing	Specs.	·
Pan Cart No.	(200)						75µm (200)					
Pan Date Reported							Wash					
Cart. No.: Date Reported:							Pan					
Cert No.:												_
		Date Reported:		Cert. No.:				Tested By:				,,

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	Lab. No.:	Material:	Co. & Proj. #:	Producer:	Contractor	Sampled By:	Sample Loc.:	Original Dry Mass:	Dry Mass Washed:
iregate, 12" sieves		Grad, No.:				Date:		2051.2 Total Minus 4.75 mm (W1):	2011.4 Reduced Minus 4.75 mm (M2):
EXAMPLE #4, COMBINED AGGREGATE, 12" SIEVES									
:	Lab. No.:	Material:	Co. & Proj. #	Producer.	Contractor	Sampled By:	Sample Loc.	Oridinal Drv Mass:	Dry Mass Washed:

			Calcutated Weight (A)=	Celoutated Weight (A)=Conversion Factor x (B)	
	Reduced	Total or Calc.	*	\$	
Sieve Size	Minus 4.75mm	Weight Retd	Retd.	Passing	Specs.
37.5mm (1½)					
26mm (1)				100.0	
19mm (%)		26.8	1.3	98.7	
12.5mm ()4)		80.7	3.9	94.8	
9.5mm (3/8)		55.1	27	92.1	
4.75mm (4)		182.7	8.9	83.2	
2.36mm (8)	(B)	229.7 (A)	11.2	72.0	
1.18mm (16)	(8)	362.8 (A)	17.7	54.3	
600µm (30)	(B)	610.5* (A)	29.8	24.5	
300µm (50)	(B)	377.1 (A)	18.4	6.1	
150µm (100)	8	72.2 (A)	3.5	2.6	

(ani) index		12.4 (17)	0.0	2.2	
75µm (200)	(B)	10.2 (A)	0.5	21	
Wash		39.8	2.1		
Pan	(8)	3.4 (A)			
Total		2051.0	100.0		
Tolerance		100.0			
Wash	Original Dry Mass:				
Sample	Dry Mass Washed:				
	Washing Loss:				
Sieve Size	Mass Retd.	% Retd.	% Passing	Specs.	
75µm (200)					
Wash					
Pan					
				and the second se	
	Date Reported:		Cert. No.:		

Note: For the 4.75mm (#4) sieve and smaller, a 203mm (8") sieve should retain no more than 200 grams, and a 305mm (12") sieve no more than 450 grams.

Tested By:

Comments: *The 600µm (30) sieve was overloaded. Sieving to completion was verified by hand sieving

IOWA DEPARTMENT OF TRANSPORTATION SIEVE ANALYSIS WORKSHEET

	Grad. No.:				Dete:		Total Minus 4.75 mm (W1):
Lab. No.:	Material:	Co. & Proj. #	Producer:	Contractor.	Sampled By.	Sample Loc.:	Original Dry Mass:

teduced Minus 4.75 mm (WZ):	conversion Factor: W1 / W2	Calculated Weight (A)=Conversion Factor x (B)
R		0

Washing Loss

39.8 Conversion Factor: W1 / W2

Washing Loss

Sieve Size	Reduced Minus 4.75mm	Total or Calc. Weight Retd	Rett.	Passing	Specs.
37.5mm (1½)					
25mm (1)					
19mm (%)					
12.5mm (½)					
9.5mm (3/8)					
4.75mm (4)					
2.36mm (8)	(8)	(v)			
1.18mm (16)	8)	(¥)			
600µm (30)	(B)	(¥)			
300µm (50)	(B)	(¥)			
150µm (100)	(8)	(¥)			
75µm (200)	(8)	(v)			
Wash					
Pan	(B)	(A)			
Total					
Tolerance					
Wash	Original Dry Maas:				
Sample	Dry Mass Washed:				

Tested By:

Cert. No.:

Date Reported:

Specs.

% Passing

% Retd.

Mass Retd.

Sieve Size 75µm (200) Wash Pan

Washing Loss:

Note: For the 4.75mm (#4) sieve and smaller, a 203mm (8") sieve should retain no more than 200 grams, and a 305mm (12") sieve no more than 450 grams.

Comments

Fineness Modulus Calculation For Concrete Sand (Grad. #1 – Spec. 4110) AASHTO T27

The Fineness Modulus is simply a calculation based on the 'cumulative' percent retained from the sieve analysis sample.

Starting with the largest sieve retaining any material, add the cumulative percents retained on each sieve through the #100 sieve and divide this total by 100. The result is reported to the nearest 0.01%.

Note: The percent retained on the #200 sieve is not calculated in determining the Fineness Modulus.

Example:

Sieve	Percent Retained	Cumulative Percent Retained
<u>3/8"</u>	0	0
#4	3.6	3.6
<u>#8</u>	16.9	20.5
#16	19.6	40.1
#30	23.4	63.5
#50	26.1	89.6
#100	9.5	99.1

Total Cumulative Percent Retained = 316.4

316.4 ÷ 100 = 3.16 Fineness Modulus