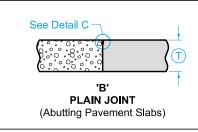


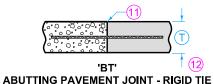
- (8) Saw 'CD' joint to a depth of T/3  $\pm$  1/4"; saw 'C' joint to a depth of T/4  $\pm$  1/4".
- When tying into old pavement, T represents the depth of sound PCC.

BAR SIZE TABLE			
T	Dowel Tie Bar Diameter Size		
< 8"	<u>3</u> ., 4	#6	
≥ 8" but < 10"	1 <del>1</del> "	#10	
≥ 10"	1 <u>1</u> "	#11	

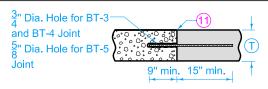








T	Joint	Bars Bar Length and Spacing	
< 8"	< 8" 'BT-1'	#4	36" Long at 30" Centers
< 8   .B1-1.		#5	30" Long at 30" Centers
≥ 8"	'BT-2'	#5	36" Long at 30" Centers

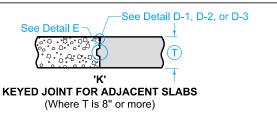


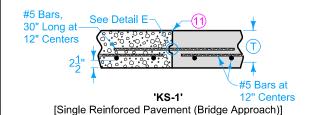
'BT'
ABUTTING PAVEMENT JOINT - RIGID TIE (Drilled)

T	Joint	Bars	Bar Length and Spacing
< 8"	'BT-5'	#4	24" Long at 30" Centers
≥ 8"	'BT-3'	<b>Д</b> Е	24" Long at 30" Centers
-0	'BT-4'	#5	24" Long at 15" Centers

FIGURE

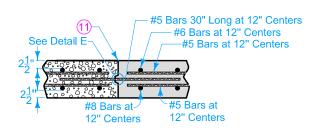
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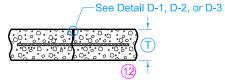


- 60 Bar supports may be necessary for fixed form paving to ensure the bar remains in a horizontal position in the plastic concrete.
- (1) Sawing or sealing of joint not required.
- 12 The following joints are interchangeable, subject to the pouring sequence:

'BT-1', 'L-1', and 'KT-1' 'KT-2' and 'L-2' 'KT-3' and 'L-3'

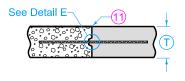


'KS-2'
[Double Reinforced Pavement (Bridge Approach)]



## 'L' CONTRACTION JOINT

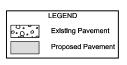
T	Joint	Bars	Bar Length and Spacing
< 8"	'L-1'	#4	36" Long at 30" Centers
≥ 8"	'L-2'	#5	36" Long at 30" Centers
≥ 0	'L-3'	#3	36" Long at 15" Centers

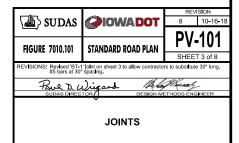


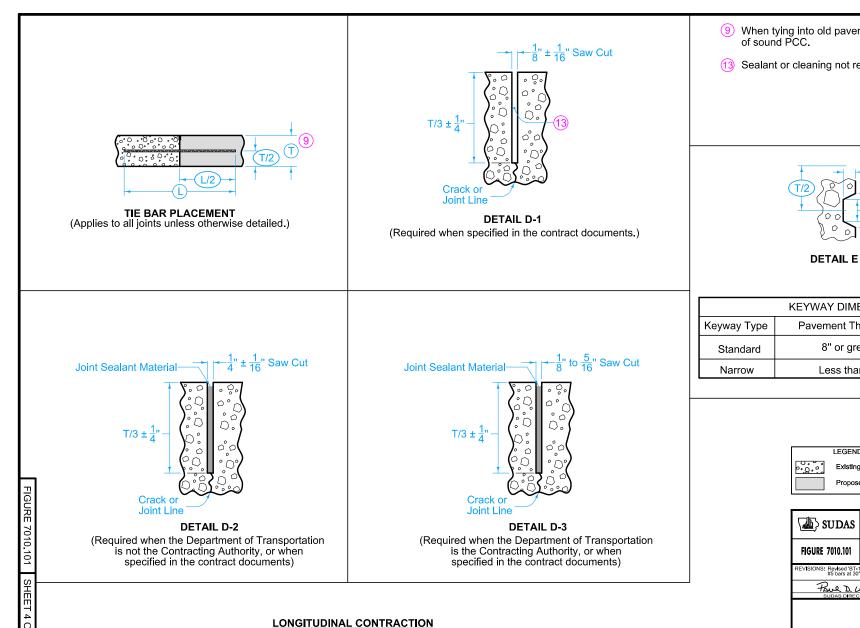
# 'KT' ABUTTING PAVEMENT JOINT - KEYWAY TIE

T	Joint	Bars Bar Length and Spacing		
8"	'KT-1'	#4	30" Long at 30" Centers	
Q"	'KT-2'	#5	30" Long at 30" Centers	
0	'KT-3'	#3	30" Long at 15" Centers	
	8" 8"	8" 'KT-1' 8" 'KT-2'	8" 'KT-1' #4 8" 'KT-2' #5	

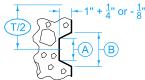
#### LONGITUDINAL CONTRACTION







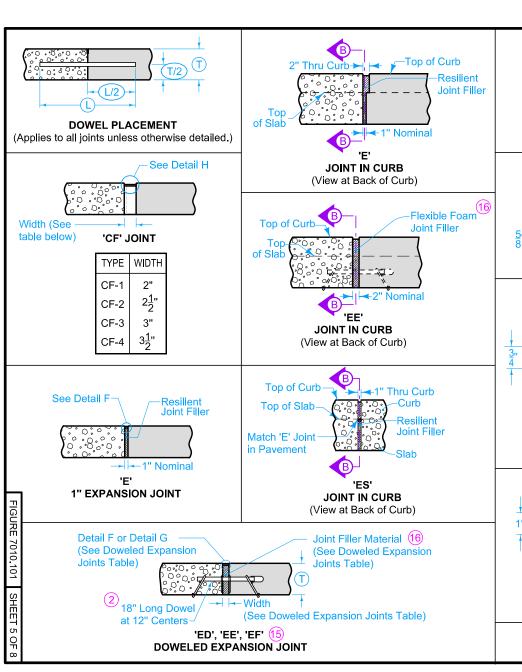
- When tying into old pavement, Trepresents the depth of sound PCC.
- (13) Sealant or cleaning not required.



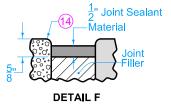
KEYWAY DIMENSIONS			
Keyway Type	Pavement Thickness T	A	B
Standard	8" or greater	1 <del>3</del> "	2 <del>3</del> "
Narrow	Less than 8"	1"	2"





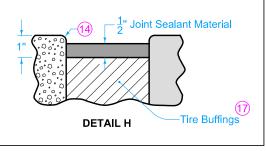






- 2 See Bar Size Table.
- (4) Edge with 1/4 inch tool for length of joint indicated if formed; edging not required when cut with diamond blade saw.
- See Dowel Assemblies for fabrication details and placement limits. Coat the free end of dowel bar to prevent bond with pavement. At intake locations, dowel bars may be cast-in-place.
- (6) Predrill or preform holes in joint material for appropriate dowel size.
- (7) Compact tire buffings by spading with a square-nose shovel.

3" Joint Sealant Material  3" July Joint Sealant Material  1" plywoo pressed v spacer re for 'EF' jo	vood auired
DETAIL G Flexible Foar Joint Filler	n 6



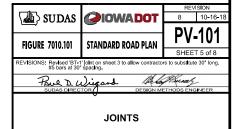
**EXPANSION** 

	DOWELED EXPANSION JOINTS		
TYPE WIDTH FILLER MATERIAL 16			
ED	1"	Resilient (Detail F)	
EE	2"	Flexible Foam (Detail F)	
EF	3 <u>1</u> "	Flexible Foam (Detail G)	

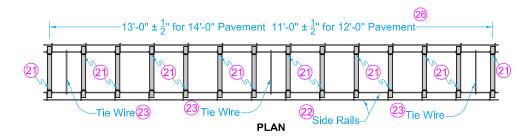
DOWELED EXPANSION TOINTS

BAR SIZE TABLE			
T	< 8"	≥ 8" but < 10"	≥ 10"
Dowel Diameter	<u>3</u> 4	1 <u>1</u> "	1 <u>1</u> "



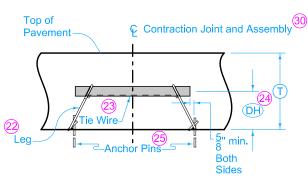


#### **CONTRACTION JOINTS**



Spaces between dowel bars are nominal dimensions with a  $\frac{1}{4}$ " allowable tolerance.





LONGITUDINAL SECTION

DOWEL ASSEMBLIES 18 19

- (8) Use 18 inch long dowel bars with a tolerance of ± 1/8 inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within ± 1/8 inch.
- (19) Use wires with a minimum tensile strength of 50 ksi.
- Details apply to both transverse contraction and expansion joints.
- (21) Weld alternately throughout.
- 0.306 inch diameter wire. Wire sizes shown are the minimum required.
- 23 Maximum 0.177 inch diameter wire, welded or friction fit to upper side rail, both sides.
- Measured from the centerline of dowel bar to bottom of lower side rail + 1/4 inch.
- Per lane width, install a minimum of 8 anchor pins evenly spaced (4 per side), to prevent movement of assembly during construction. Anchor assemblies placed on pavement or PCC base with devices approved by the Engineer.
- 26 If dowel basket assemblies are required for curbed pavements, the assembly length is based on the jointing layout. See PV-101, sheet 8.
- Ensure dowel basket assembly centerline is within 2 inches of the intended joint location longitudinally and has no more than 1/4 inch horizontal skew from end of basket to end of basket.

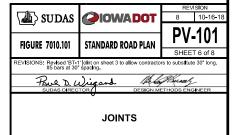
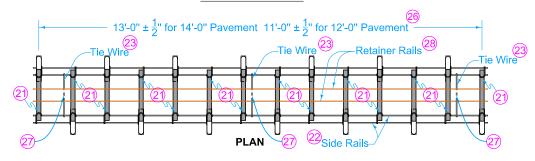


FIGURE /010.101 SHEEL 6 OF

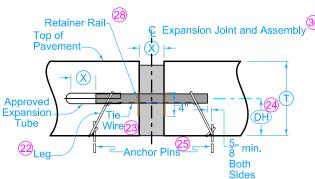


### **EXPANSION JOINTS**



Spaces between dowel bars are nominal dimensions with a  $\frac{1}{4}$  allowable tolerance.



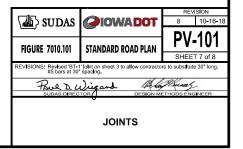


			01
SECTION	THRU	<b>EXPANSION</b>	JOINT

JOINT OPENING AND EXPANSION TUBE EXTENSION			
Joint Type	X	Minimum Tube Length	
"ED"	1" 6"		
"EE" 2"		7"	
"EF"	3 <u>1</u> "	9"	

DOWEL HEIGHT AND DIAMETER		
T	DH 24	Diameter
7" to 7 <u>1</u> "	3 <u>1</u> "	<u>3</u> ., 4
8" to 9 <u>1</u> "	4 <u>1</u> "	1 <u>1</u> "
10" to 11 <u>1</u> "	5 <u>1</u> "	1 <u>1</u> "
12" to 13"	6 <u>1</u> "	1 <u>1</u> "

- (18) Use 18 inch long dowel bars with a tolerance of  $\pm$  1/8 inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within  $\pm$  1/8 inch.
- 19 Use wires with a minimum tensile strength of 50 ksi.
- 20 Details apply to both transverse contraction and expansion joints.
- (21) Weld alternately throughout.
- 22 0.306 inch diameter wire. Wire sizes shown are the minimum required.
- 23 Maximum 0.177 inch diameter wire, welded or friction fit to upper side rail, both sides.
- Measured from the centerline of dowel bar to bottom of lower side rail + 1/4 inch.
- Per lane width, install a minimum of 8 anchor pins evenly spaced (4 per side), to prevent movement of assembly during construction. Anchor assemblies placed on pavement or PCC base with devices approved by the Engineer.
- If dowel basket assemblies are required for curbed pavements, the assembly length is based on the jointing layout, See PV-101, sheet 8.
- Clip and remove center portion of tie during field assembly.
- 28 1/4 inch diameter wire.
- 30 Ensure dowel basket assembly centerline is within 2 inches of the intended joint location longitudinally and has no more than 1/4 inch horizontal skew from end of basket to end of basket.



DOWEL ASSEMBLIES (18)(19)

