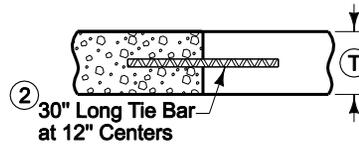
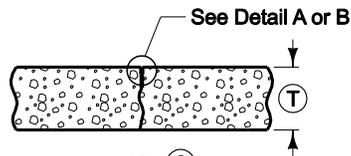


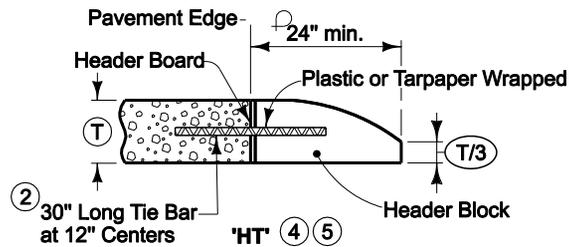
**'B' ⑤**  
**PLAIN JOINT**  
(Abutting Pavement Slabs)



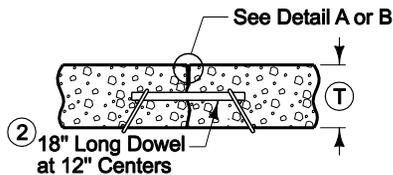
**'DW' ③ ④ ⑦**  
**DAY'S WORK JOINT (Non-working)**



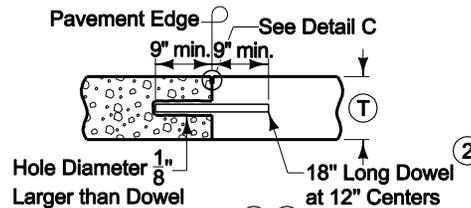
**'C' ⑥**  
**CONTRACTION JOINT**



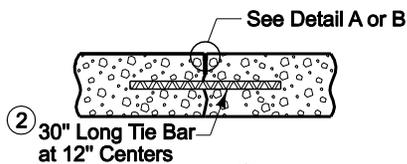
**'HT' ④ ⑤**  
**HEADER JOINT**  
(End Rigid Pavement)



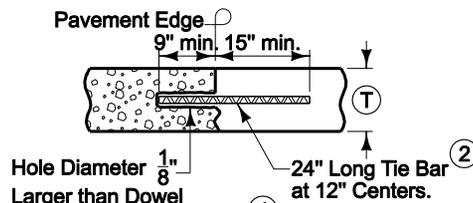
**'CD' ① ④ ⑥**  
**DOWELED CONTRACTION JOINT**



**'RD' ④ ⑤**  
**ABUTTING PAVEMENT JOINT**



**'CT' ④**  
**TIED CONTRACTION JOINT**



**'RT' ④**  
**ABUTTING PAVEMENT JOINT**  
**RIGID TIE**

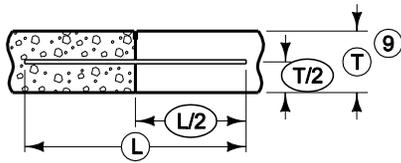
- ① See dowel assemblies for fabrication details.
- ② See Bar Size Table.
- ③ Locate 'DW' joint at a mid-panel location between future 'C' or 'CD' joints. Place no closer than 5 feet to a 'C' or 'CD' joint.
- ④ Place bars within the limits shown under dowel assemblies.
- ⑤ Edge with 1/4 inch tool for length of joint indicated if formed; edging not required when cut with diamond blade saw. Remove header block and board when second slab is placed.
- ⑥ Unless otherwise specified, use 'CD' transverse contraction joints in mainline pavement when  $T$  is greater or equal to 8 inches. Use 'C' joints when  $T$  is less than 8 inches.
- ⑦ 'RT' joint may be used in lieu of 'DW' joint at the end of the days work. Remove any pavement damaged due to the drilling at no additional cost to the Contracting Authority.

**TRANSVERSE CONTRACTION**

	REVISION
	New 10-19-10
	<b>7010.101</b>
SHEET 1 of 8	

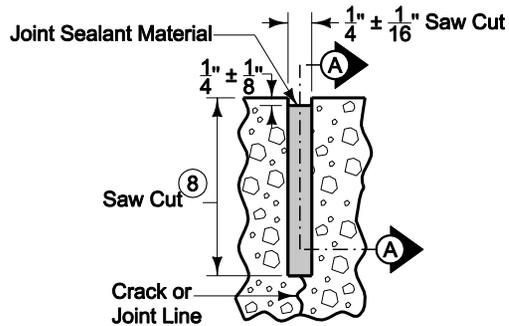
SUDAS Standard Specifications

JOINTS



**BAR PLACEMENT**

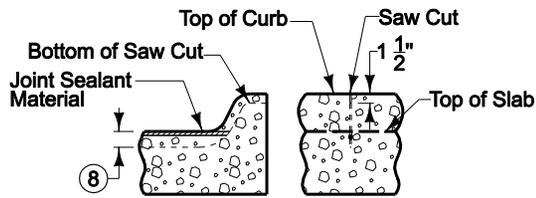
(Applies to all joints unless otherwise detailed.)



**DETAIL A**

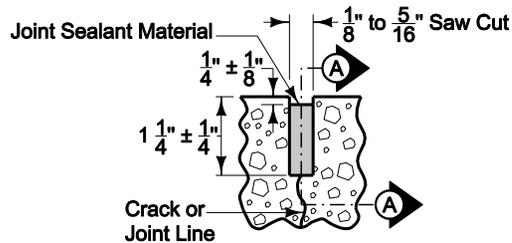
(Saw cut formed by conventional concrete sawing equipment.)

- ⑧ Saw 'CD' joint to a depth of  $T/3 \pm 1/4"$ ; saw 'C' joint to a depth of  $T/4 \pm 1/4"$ .
- ⑨ When tying into old pavement,  $\text{T}$  represents the depth of sound PCC.



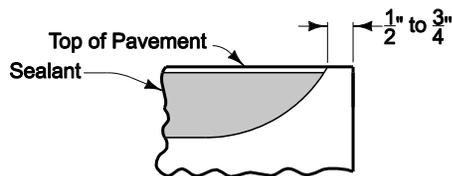
**'C' JOINT IN CURB**

(Match 'CT', 'CD', or 'C' joint in pavement.)



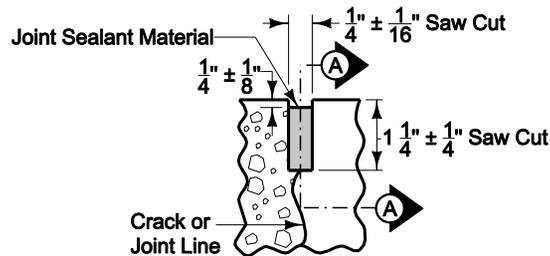
**DETAIL B**

(Saw cut formed by approved early concrete sawing equipment.)



**SECTION A-A**

(Detail at Edge of Pavement)



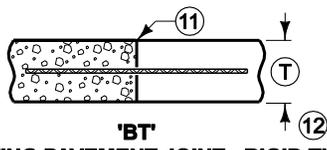
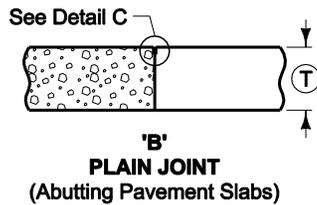
**DETAIL C**

BAR SIZE TABLE		
$\text{T}$	Dowel Diameter	Tie Bar Size
< 8"	$\frac{3}{4}$ "	#6
≥ 8" but < 10"	$1 \frac{1}{4}$ "	#10
≥ 10"	$1 \frac{1}{2}$ "	#11

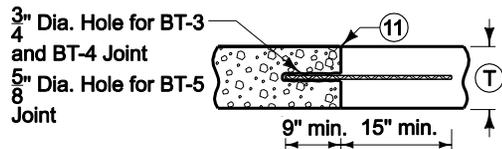
FIGURE 7010.101 SHEET 2 OF 8

**TRANSVERSE CONTRACTION**

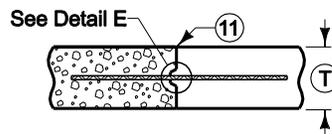
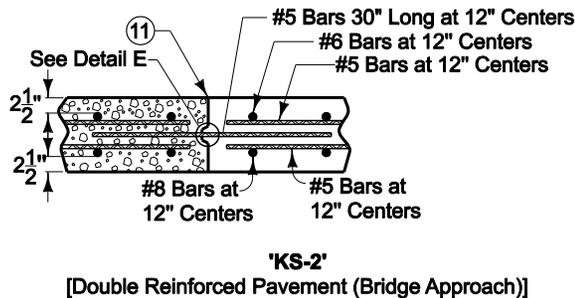
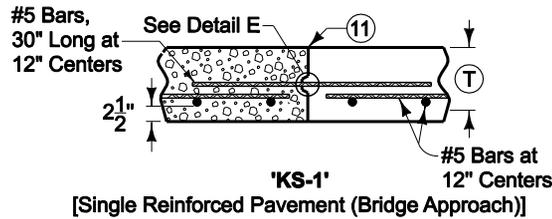
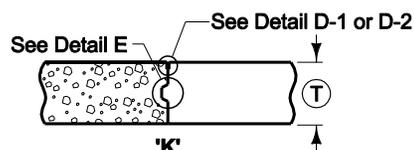
	REVISION New 10-19-10
	<b>7010.101</b> SHEET 2 of 8
SUDAS Standard Specifications	
JOINTS	



Ⓣ	Joint	Bars	Bar Length and Spacing
< 8"	'BT-1'	#4	36" Long at 30" Centers
≥ 8"	'BT-2'	#5	36" Long at 30" Centers



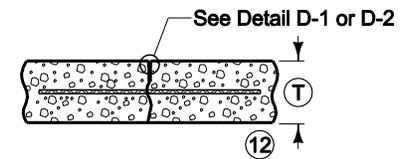
Ⓣ	Joint	Bars	Bar Length and Spacing
< 8"	'BT-5'	#4	24" Long at 30" Centers
≥ 8"	'BT-3'	#5	24" Long at 30" Centers
	'BT-4'		24" Long at 15" Centers



Ⓣ	Joint	Bars	Bar Length and Spacing
< 8"	'KT-1'	#4	30" Long at 30" Centers
≥ 8"	'KT-2'	#5	30" Long at 30" Centers
	'KT-3'		30" Long at 15" Centers

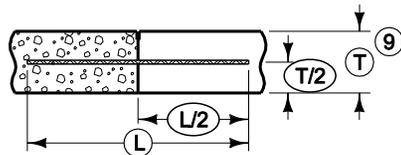
**LONGITUDINAL CONTRACTION**

- Ⓣ Bar supports may be necessary for fixed form paving to ensure the bar remains in a horizontal position in the plastic concrete.
- 11 Sawing or sealing of joint not required.
- 12 The following joints are interchangeable, subject to the pouring sequence:  
'BT-1', 'L-1', and 'KT-1'  
'KT-2' and 'L-2'  
'KT-3' and 'L-3'

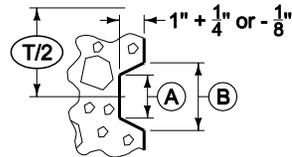


Ⓣ	Joint	Bars	Bar Length and Spacing
< 8"	'L-1'	#4	36" Long at 30" Centers
≥ 8"	'L-2'	#5	36" Long at 30" Centers
	'L-3'		36" Long at 15" Centers

	REVISION
	New 10-19-10
	<b>7010.101</b>
SHEET 3 of 8	



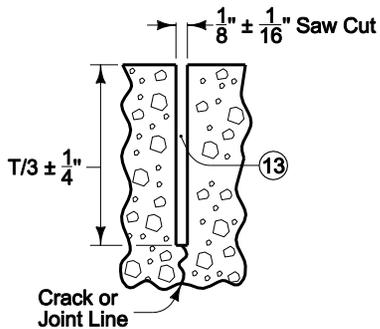
**TIE BAR PLACEMENT**  
(Applies to all joints unless otherwise detailed.)



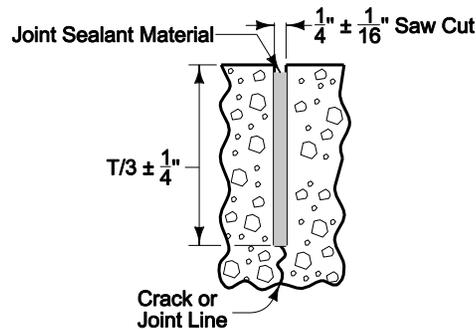
**DETAIL E**

KEYWAY DIMENSIONS			
Keyway Type	Pavement Thickness (T)	(A)	(B)
Standard	8" or greater	1 3/4"	2 3/4"
Narrow	Less than 8"	1"	2"

- ⑨ When tying into old pavement, (T) represents the depth of sound PCC.
- ⑬ Sealant or cleaning not required.

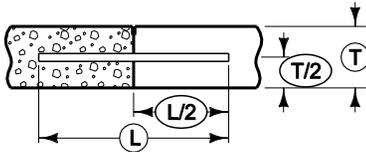


**DETAIL D-1**  
(Required when the Department of Transportation is the Contracting Authority, or when specified in the contract documents.)

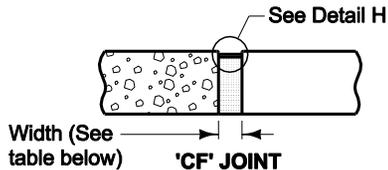


**DETAIL D-2**  
(Required when the Department of Transportation is not the Contracting Authority, or when specified in the contract documents)

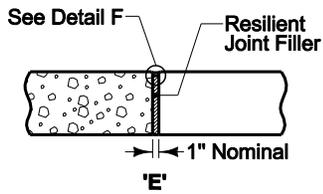
	REVISION
	New 10-19-10
	<b>7010.101</b>
SHEET 4 of 8	



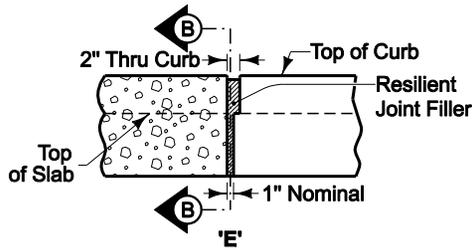
**DOWEL PLACEMENT**  
(Applies to all joints unless otherwise detailed.)



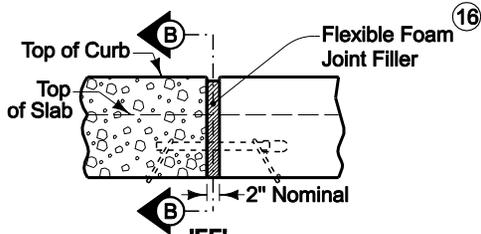
TYPE	WIDTH
CF-1	2"
CF-2	2 1/2"
CF-3	3"
CF-4	3 1/2"



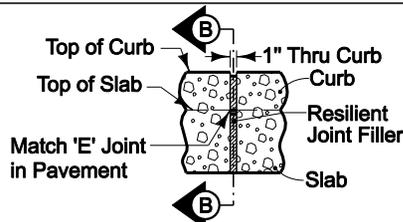
**'E' 1" EXPANSION JOINT**



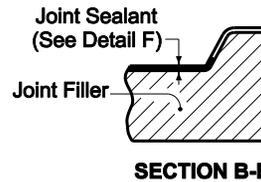
**'E' JOINT IN CURB**  
(View at Back of Curb)



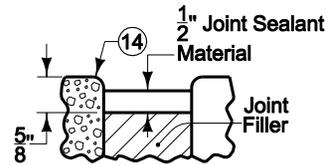
**'EE' JOINT IN CURB**  
(View at Back of Curb)



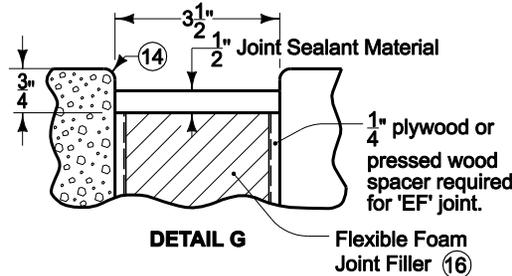
**'ES' JOINT IN CURB**  
(View at Back of Curb)



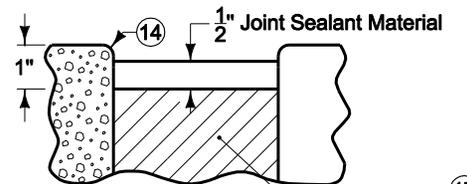
**SECTION B-B**



**DETAIL F**



**DETAIL G**



**DETAIL H**

**EXPANSION**

- ② See Bar Size Table.
- ⑭ Edge with 1/4 inch tool for length of joint indicated if formed; edging not required when cut with diamond blade saw.
- ⑮ See Dowel Assemblies for fabrication details and placement limits. Coat the free end of dowel bar to prevent bond with pavement. At intake locations, dowel bars may be cast-in-place.
- ⑯ Predrill or preform holes in joint material for appropriate dowel size.
- ⑰ Compact tire buffings by spading with a square-nose shovel.

DOWELED EXPANSION JOINTS		
TYPE	WIDTH	FILLER MATERIAL ⑯
ED	1"	Resilient (Detail F)
EE	2"	Flexible Foam (Detail F)
EF	3 1/2"	Flexible Foam (Detail G)

BAR SIZE TABLE			
T	< 8"	≥ 8" but < 10"	≥ 10"
Dowel Diameter	3/4	1 1/4	1 1/2

Detail F or Detail G (See Doweled Expansion Joints Table)      Joint Filler Material ⑯ (See Doweled Expansion Joints Table)



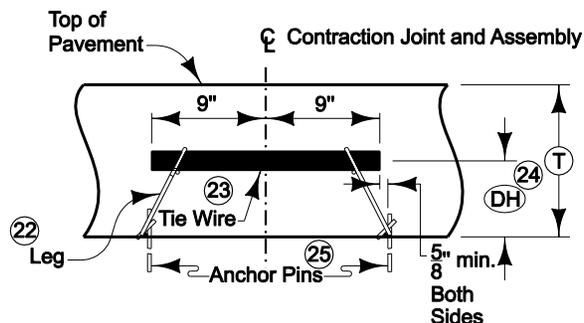
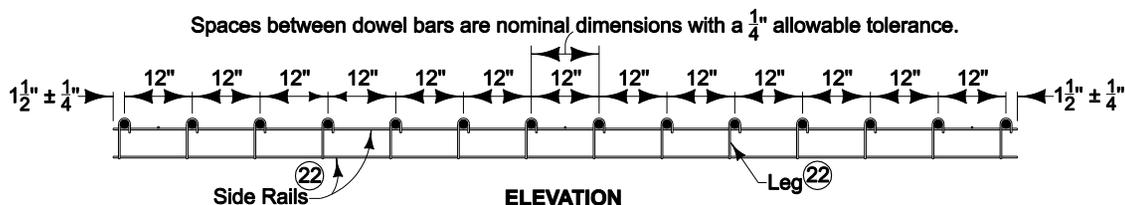
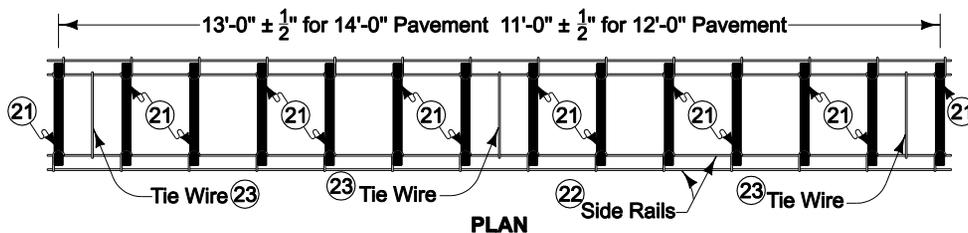
**'ED', 'EE', 'EF' ⑮ DOWELED EXPANSION JOINT**

REVISION	New	10-19-10
7010.101		
SHEET 5 of 8		

SUDAS Standard Specifications

JOINTS

**CONTRACTION JOINTS**



**LONGITUDINAL SECTION**

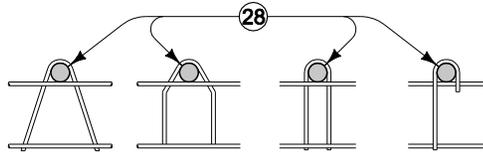
**DOWEL ASSEMBLIES** (18) (19) (20)

- (18) Use 18 inch long dowel bars with a tolerance of  $\pm 1/8$  inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within  $\pm 1/8$  inch.
- (19) Wire sizes shown are the minimum required. Use wires with a minimum tensile strength of 50 ksi.
- (20) Details apply to both transverse contraction and expansion joints.
- (21) Weld alternately throughout.
- (22) #1/0 gauge (0.306 inch diameter) wire.
- (23) #10 gauge (0.135 inch diameter) wire, welded or friction fit to upper side rail, both sides.
- (24) Measured from the centerline of dowel bar to bottom of lower side rail +  $1/4$  inch.
- (25) Per lane width, install a minimum of 8 anchor pins evenly spaced (4 per side), to prevent movement of assembly during construction. Anchor assemblies placed on pavement or PCC base with devices approved by the Engineer.

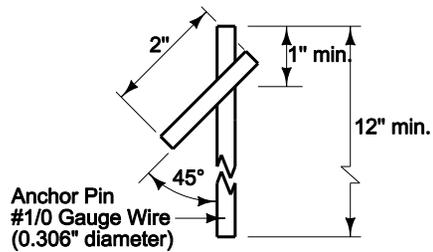
DOWEL HEIGHT AND DIAMETER		
(T)	(DH) (24)	Diameter
7" to 7 1/2"	3 1/2"	3/4"
8" to 9 1/2"	4 1/4"	1 1/4"
10" to 11 1/2"	5 1/4"	1 1/2"
12" to 13"	6 1/4"	1 1/2"

REVISION	
New	10-19-10
<b>7010.101</b>	
SHEET 6 of 8	
JOINTS	



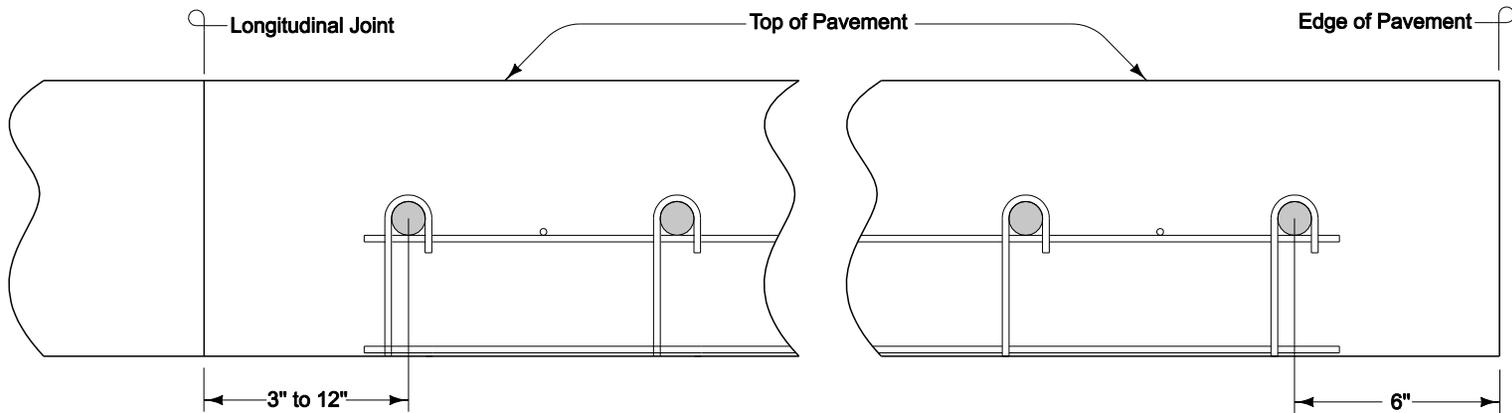


OPTIONAL LEG SHAPES



ANCHOR PIN

- ⑱ Use 18 inch long dowel bars with a tolerance of  $\pm 1/8$  inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within  $\pm 1/8$  inch.
- ⑲ Wire sizes shown are the minimum required. Use wires with a minimum tensile strength of 50 ksi.
- ⑳ Details apply to both transverse contraction and expansion joints.
- ㉘ Diameter of bend around dowel is dowel diameter +  $1/8$  to  $3/16$  inches.



PLACEMENT LIMITS

DOWEL ASSEMBLIES ⑱ ⑲ ⑳

	REVISION
	New 10-19-10
	<b>7010.101</b>
SHEET 8 of 8	
SUDAS Standard Specifications	
JOINTS	