

**STRUCTURAL STEEL NOTES :**

THE DESIGN OF THE STRUCTURAL STEEL MEMBERS HAS BEEN BASED ON THE FOLLOWING:

- (1) DESIGN VEHICLE: HS20-44 TRUCK AND LANE LOADING.
- (2) DEAD LOAD 2: 20 PSF FUTURE WEARING SURFACE AND BARRIER RAILS EQUALLY DISTRIBUTED TO ALL BEAMS.
- (3) PRIMARY MEMBER FLEXURAL CAPACITY IS BASED UPON ELASTIC SECTION PROPERTIES (S), NOT PLASTIC SECTION PROPERTIES (Z).
- (4) LIVE LOAD DEFLECTION LIMIT: L/800.
- (5) WHEEL LOAD DISTRIBUTION FACTOR FOR MOMENT: INTERIOR S/5.5, EXTERIOR S/(4+0.25\*S). WHEEL LOAD DISTRIBUTION FACTOR FOR DEFLECTION: EQUALLY DISTRIBUTED TO ALL BEAMS.

THE FINAL DESIGNER SHALL COMPUTE STRUCTURAL STEEL CAMBER AND HAUNCH THICKENING DIAGRAMS IN ACCORDANCE WITH IOWA DOT POLICIES TO MATCH THE SPECIFIC GRADE AND SITE APPLICATIONS. ROLLED BEAMS MAY BE CAMBERED AT THE MILL BY COLD CAMBERING OR BY THE FABRICATOR BY HEAT CAMBERING OR COLD CAMBERING. SEE ARTICLE 2408.16.

STEEL H PILE SECTION HPI0X42 SHALL BE USED FOR ALL ABUTMENTS AND PIERS. PILE SPACING AND NUMBER OF PILES ARE BASED ON A MAXIMUM CAPACITY OF 6 KSI (74 K = 37 TONS). IMPACT IS INCLUDED IN INTEGRAL ABUTMENT PILE DESIGN. IMPACT IS NOT INCLUDED IN T-PIER DESIGN. THE ACTUAL PILE LOADS REQUIRED FOR A GIVEN BRIDGE LENGTH AND SKEW ARE TABULATED ON APPROPRIATE STANDARD SHEETS.

SHEAR STUD HEIGHTS SHALL BE DETERMINED BY THE FINAL DESIGNER, BASED ON THE SITE SPECIFIC GRADE AND THE HAUNCH THICKENING DIAGRAM. STRUCTURAL STEEL QUANTITIES SHOWN ARE BASED ON ALL SHEAR STUDS BEING 5' LONG AND 1/2" DIAMETER, AND CONTRACTOR WILL BE PAID ON THAT QUANTITY.

MAGNETIC PARTICLE INSPECTION OF WELDS SHALL BE DONE PER AWS SPECIFICATIONS.

**SPECIFICATIONS :**

DESIGN: AASHTO SERIES OF 1996, UP TO 2000 INTERIM.  
 CONSTRUCTION: IOWA DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY AND BRIDGE CONSTRUCTION, SERIES 2001, PLUS APPLICABLE GENERAL SUPPLEMENTAL SPECIFICATIONS, DEVELOPMENTAL SPECIFICATIONS, SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS SHALL APPLY TO CONSTRUCTION WORK ON THIS PROJECT.  
 WELDING: AASHTO/AWS D1.5 AS SPECIFIED AND MODIFIED BY THE STANDARD SPECIFICATIONS AND CURRENT SUPPLEMENTAL SPECIFICATIONS.

**DESIGN STRESSES :**

DESIGN STRESSES FOR THE FOLLOWING MATERIALS ARE IN ACCORDANCE WITH THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGE, SERIES OF 1996 UP TO 2000 INTERIM.

REINFORCING STEEL IN ACCORDANCE WITH SECTION 8, GRADE 60 .

DECK CONCRETE IN ACCORDANCE WITH SECTION 8, f'c = 3500 psi.  
 SUBSTRUCTURE CONCRETE IN ACCORDANCE WITH SECTION 8, f'c = 3500 psi.

STRUCTURAL STEEL IN ACCORDANCE WITH SECTION 10, ASTM A709, GRADE 50W AND GRADE 36.

FATIGUE CYCLES BASED ON CASE II.

**WEATHERING STEEL NOTES :**

ALL STRUCTURAL STEEL, EXCEPT AS NOTED, SHALL CONFORM TO ASTM A709 GRADE 50W. THE MINIMUM YIELD POINT FOR GRADE 50W STRUCTURAL STEEL IS 50 ksi FOR PLATES 4" AND UNDER IN THICKNESS, AND ALL STRUCTURAL SHAPES. THE GRADE 50W STEEL IS A WEATHERING STEEL AND IS TO REMAIN UNPAINTED, EXCEPT AS NOTED. CVN TESTING IS REQUIRED FOR MAIN BEAMS AND ALL SPLICE PLATES.

FLANGE DEFLECTORS ARE TO BE ASTM A709 GRADE 50W OR 36. 53 x 7.5 BEAM ERECTION SEATS ARE TO BE ASTM A709 GRADE 50W OR 36.

ALL STRUCTURAL STEEL PIECES COMPRISING THE ABUTMENT AND PIER BEARINGS SHALL COMPLY WITH THE REQUIREMENTS AS STATED IN THE NOTES IN THIS SECTION.

SHEAR STUDS ARE TO BE OF AN APPROVED TYPE LISTED IN MATERIALS I.M. 453.10, APPENDIX A.

THE PAINTED FINISH ON BEARINGS, FLANGE DEFLECTORS AND WEATHERING STEEL SHALL BE IN ACCORDANCE WITH THE PLAN NOTES AND STANDARD SPECIFICATIONS 2408.30. ALL WEATHERING STEEL EMBEDDED INTO AN INTEGRAL ABUTMENT SHALL BE PAINTED TO A DISTANCE OF 2'-9" FROM THE PLANE THROUGH THE ABUTMENT BEARINGS AND SEALED BY CAULKING AT THE ABUTMENT CONCRETE AND STEEL INTERFACE.

THE STEEL FOR THE EXTERIOR BEAMS OF THE BRIDGE SHALL BE OF THE SAME TYPE AND FROM THE SAME SOURCE.

BOLTS FOR USE WITH WEATHERING STEEL SHALL BE A325 TYPE III WITH A563 GRADE D3 NUTS AND F436 TYPE III WASHERS.

BOLTS USED TO SPLICE BEAM SECTIONS ARE TO BE INSTALLED SUCH THAT NUTS ARE ON THE INSIDE FACE OF THE BEAM WEBS FOR THE EXTERIOR BEAMS, AND ON THE TOP OF BOTH TOP AND BOTTOM FLANGES OF ALL THE BEAMS.

THE STEEL SHALL BE KEPT FREE OF OIL, GREASE, DIRT, CRAYON OR CHALK MARKS, CONCRETE SPATTER AND ANY OTHER FOREIGN MATTER THAT MAY AFFECT THE NATURAL OXIDATION OF THE STEEL. ANY FOREIGN MATTER REMAINING ON THE STEEL AFTER COMPLETION OF BRIDGE CONSTRUCTION SHALL BE REMOVED BY THE BRIDGE CONTRACTOR AS DIRECTED BY THE ENGINEER. THE RESULTANT SURFACE SHALL BE FREE OF ALL VISIBLE RESIDUES. ALL COSTS ASSOCIATED WITH CLEANING STEEL SURFACES SHALL BE BORNE BY THE BRIDGE CONTRACTOR.

SEAL MATERIAL FOR CAULKING SHALL BE NEUTRAL CURE AND NON SAG SILICONE. TWO PRODUCTS MEETING THESE CRITERIA ARE DOW 888 OR CSL342 JOINT SEALANT.

ALL FIELD CONNECTIONS ARE TO BE BOLTED USING HIGH TENSILE STRENGTH BOLTS. UNLESS OTHERWISE NOTED, ALL OPEN HOLES ARE TO BE 1/8" AND ALL BOLTS ARE TO BE 1/2".

FILL PLATE THICKNESSES SHOWN ON PLANS ARE BASED ON NOMINAL BEAM DIMENSIONS. THESE THICKNESSES ARE TO BE VERIFIED OR ADJUSTED DURING FABRICATION TO SECURE A CLOSE FIT. EACH FILL PLATE SHALL FIT TO THE NEAREST 1/16" IN THICKNESS AND SINGLE PLATES ARE REQUIRED AT EACH FILL LOCATION.

THE DESIGN DRAWINGS INDICATE AWS PREQUALIFIED WELDED JOINTS, AND UNLESS OTHERWISE NOTED THE DESIGN JOINT DETAILS ARE FOR MANUAL SHIELDED METAL-ARC WELDING. ALTERNATE JOINT DETAILS MAY BE SUBMITTED FOR APPROVAL.

**GENERAL CONSIDERATIONS :**

THE RS40-04 BRIDGE STANDARDS, IF PROPERLY USED, PROVIDE THE STRUCTURAL PLANS NECESSARY TO CONSTRUCT CONTINUOUS 40' ROADWAY STEEL ROLLED BEAM BRIDGES WITH LENGTHS OF 160'-0", 180'-0", 200'-0", 220'-0", 240'-0", 260'-0" AND 300'-0". IN ADDITION TO THE RS40-04 STANDARDS A PROPERLY COMPLETED SITUATION PLAN AND FOUR (4) WORKING SHEETS FROM THE SERIES 5251 THROUGH 5275A WILL PROVIDE COMPLETE PLANS FOR A 3 SPAN STEEL BRIDGE. THE WORKING SHEETS ARE THE FOLLOWING: "SLAB ELEVATIONS", "GENERAL ELEVATION DATA", "BEAM LINE HAUNCH", AND "ESTIMATED PROJECT QUANTITIES".

ALL BRIDGES MAY BE BUILT ON A 0°, 10°, 20° OR 30° SKEW. WHERE A SINGLE SKEW IS SHOWN, IT IS USUALLY SHOWN AS RIGHT AHEAD. UNLESS NOTED OTHERWISE, ALL DIMENSIONS AND DETAILS SHOWN FOR A GIVEN SKEW APPLY TO THE OPPOSITE SKEW.

THE INTEGRAL ABUTMENT DESIGN UTILIZED ON THESE BRIDGES RESTRICTS THEIR USE IN THE FOLLOWING MANNER :

- (1) STEEL H PILES SHALL BE USED AT THE ABUTMENTS AND PIERS. H PILES MAY BE DRIVEN AS FRICTION OR POINT BEARING PILES.
- (2) THESE BRIDGES ARE NOT TO BE USED WHEN POINT BEARING FOR THE ABUTMENT STEEL PILING WOULD BE OBTAINED ON ROCK AT A DISTANCE LESS THAN 12 FEET FROM THE BOTTOM OF FOOTING.
- (3) THE ABUTMENT PILING FOR ALL BRIDGES ARE TO BE DRIVEN THROUGH OVERSIZE HOLES PREBORED TO A MINIMUM OF 10 FEET BELOW THE BOTTOM OF FOOTING. THE PREBORED HOLES SHALL BE IN ACCORDANCE WITH SECTION 2501.19 OF THE STANDARD SPECIFICATIONS. THE ELEVATION OF THE BOTTOM OF THE PREBORED HOLE SHALL BE SHOWN ON THE PLANS.

CLASS 20 EXCAVATION WILL BE REQUIRED TO CONSTRUCT THE INTEGRAL ABUTMENTS AND CLASS 20 & 21 EXCAVATION WILL BE REQUIRED TO CONSTRUCT TEE PIERS. THE QUANTITIES FOR CLASS 20 AND 21 ARE NOT INCLUDED ON THESE SHEETS, BUT SHALL BE CALCULATED AND INCLUDED IN THE FINAL PLANS.

FOR PIERS SUBJECT TO SCOUR THE DESIGN BEARING SHALL BE OBTAINED BELOW SCOUR ELEVATION. SCOUR ELEVATION SHALL BE SHOWN ON THE SITUATION PLAN SHEET.

ABUTMENT STEP HEIGHTS DEPEND ON PROFILE GRADE FOR SKEWED BRIDGES AND SHALL BE SET BY FINAL DESIGNER.

**SUBSTRUCTURE - CONSTRUCTION**

THE MINIMUM CLEAR DISTANCE FROM FACE OF CONCRETE TO NEAR REINFORCING BAR SHALL BE 2 INCHES UNLESS OTHERWISE NOTED OR SHOWN.

REVISION - 03-07 - FIRST PARAGRAPH OF GENERAL CONSIDERATIONS NOTE REVISED.

03-07 LATEST REVISION DATE	 APPROVED BY BRIDGE ENGINEER	 <b>Iowa Department of Transportation</b> Highway Division	
		STANDARD DESIGN - 40' ROADWAY, 3 SPAN BRIDGES <b>ROLLED STEEL BEAM BRIDGES</b> FEBRUARY, 2004	
		GENERAL NOTES SHEET 1 OF 2	RS40-02-04