



*****THIS IS A NEW IM. – PLEASE READ CAREFULLY.*****

TRUNCATED DOMES/DETECTABLE WARNING SYSTEMS

GENERAL

Acceptance of truncated domes/detectable warning panels shall be based on source and fabricator approval prior to project letting. Truncated domes/detectable warning panels apply to projects with pedestrian ramps in urban areas when it is specified. All truncated domes/detectable warning panels shall meet the requirements of the American with Disabilities Act (ADA). Surface-applied truncated domes, surface-applied paint, and stamped concrete shall not be acceptable.

SOURCE APPROVAL

Approval shall be based on the following:

1. Submit Quality Control Procedures including testing rates, material sources, mix designs, and installation requirements and instructions.
2. Test Reports by independent certified laboratory and documentation submitted shall verify compliance with applicable specification requirements.
3. Submit a two to three square foot truncated dome test sample. Samples shall represent a production lot.

Qualified suppliers/producers of truncated domes/detectable warning panels will be placed on the approved list in Appendix A of this IM.

REQUIREMENTS

- Truncated domes/detectable warning panels shall meet the requirements of Section 2511.02 of the Iowa DOT Standard Specifications.
- Truncated domes/detectable warning panels shall consist of raised truncated domes aligned in a square grid pattern and shall comply with the following:
 - a. Dome size: truncated domes in a detectable warning surface shall have a base diameter of 0.9 in. (23 mm) to 1.4 in. (36 mm), a minimum top diameter of 50% of the base diameter to a maximum top diameter of 65% of the base diameter. Domes shall have a nominal height of 0.2 in. (5 mm).
 - b. Dome Spacing: truncated domes in a detectable warning surface shall have a center-to-center spacing of 1.6 in. (41 mm) minimum up to 2.4 in. (61mm) maximum measured between all domes in a square grid.

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- c. Size: Detectable warning panels shall have a minimum of 24 in. (610 mm) in the direction of travel and shall extend the full width of the curb ramp landing.
- Types of acceptable panels shall be precast, modular, and cast-in-place types only. Surface-applied and stamped concrete types of warning panels shall not be acceptable.
 - Modular Brick Pavers shall comply with the requirements of ASTM C902, Class SX, Type I.
 - An independent certified laboratory shall test truncated domes/detectable warning panels for freeze and thaw in accordance ASTM C1262.
 - Truncated domes/detectable warning panels shall have homogenous coloring integrated throughout the thickness of the panel at the time of manufacture. Field-applied surface paint shall not be acceptable. Curing compounds that discolor the concrete shall not be used. Acceptable colors for the panels shall be Federal Yellow #33538 and/or Brick Red Federal Color #22144 (and/or approved equal).
 - All truncated domes/detectable warning panels shall be installed in strict accordance with the manufacturer's recommendations. The installation instructions shall include details regarding product specific construction requirements.

MATERIAL REQUIREMENTS

Concrete Pre-Cast Panels

1. If course aggregate is used, it shall be Class 3 aggregate and shall not exceed 3/8 in. top size and meet the requirements of Section 4115.
 2. Fine aggregate shall meet the requirements of Section 4110.
 3. Cement shall be Type I or Type III meeting the requirements of ASTM C150. Minimum cement content shall be 610 lbs. per cubic yard.
 4. Water-cement ratio shall not exceed 0.45 lb./lb.
 5. Air content shall be $6.5 \pm 1\%$.
 6. Concrete strength shall be a minimum of 3500 psi.
 7. Freeze-thaw shall meet the requirements of ASTM 1262 using 3% NaCl solution.
 8. Absorption shall not exceed 5%.
 9. No surface degradation, voids, or fading shall be allowed on the surface.
 10. The District Materials Engineer shall approve the mix design.
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11. Any change in mix design of product formulation without DOT approval shall result in product being removed from the approved list.

Other Materials

Panels made with material other than pre-cast concrete shall be evaluated on a case-by-case basis and shall be approved prior to placing bidding on a project and prior to placement.

ACCEPTANCE & USE

All test results shall meet the requirements of the intended specifications. The DOT reserves the right to remove products from the approved list based upon failed field performance.