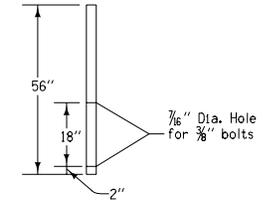
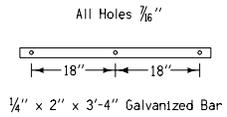


**PIPE DETAIL**  
(Bracket "F<sub>1</sub>")



**PIPE DETAIL**  
(Bracket "F")

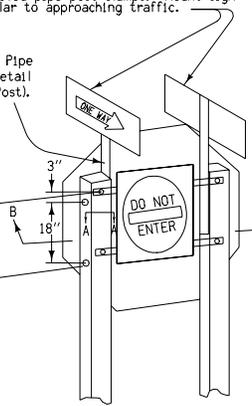
**SIGN MOUNTING BAR**



Attach R6-1A & R6-1C sign even with top of pipe using approved pipe post clamps. Mount sign perpendicular to approaching traffic.

2" ID Galvanized Steel Pipe  
(See Section A-A for Detail of Attaching Pipe to Post).

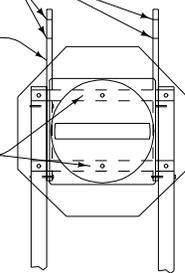
Field drill 7/16" dia. holes. Locate top hole 3" below and perpendicular to existing stop sign mounting bolt. Bottom hole will be 18" below top hole as shown.



2" Aluminum Post Clamps  
By Vulcan Signs and Stampings, Inc.  
or Approved Equal

Pipe Bracket 'F'

Bracket Assembly 'H'  
(2 Sign Mounting Bars  
Required Per Sign)



**VIEW B-B**

**NOTE:**  
The necessary mounting bolts, washers, nuts, and set screws will be included in the bid price for the brackets.

<b>STANDARD ROAD PLAN RD-61</b>	
REVISION: NEW	REVISION NO. NEW
<i>William J. Allen</i> APPROVED BY DESIGN/METHODS ENGINEER	
	REVISION DATE 04-15-03
<b>SPECIAL SIGN MOUNTING BRACKETS</b>	