

Index by Number

Materials I.M. 101

Review of Materials used in Construction & Maintenance Projects
Appendix A

Materials I.M. 103

Reimbursement to IDOT For Inspection Services Provided to Counties & Cities
and Other Agencies
Appendix A

Materials I.M. 104

Field Equipment Cleaning, Calibration & Repair
Appendix A

Materials I.M. 203

Consultation Provided by Materials Personnel On Construction Projects

Materials I.M. 204

Inspection of Construction Project Sampling and Testing

Materials I.M. 204 Appendix

Appendix A (US)

Appendix A (Metric)

Appendix B (US)

Appendix C (US)

Appendix C (Metric)

Appendix D (US)

Appendix D (Metric)

Appendix E (US)

Appendix E (Metric)

Appendix F (US)

Appendix F (Metric)

Appendix H (US)

Appendix H (Metric)

Appendix I (US)

Appendix K (US)

Appendix L (US)

Appendix L (Metric)

Appendix M (US)

Appendix P (US)

Appendix T (US)

Appendix U (US)

Appendix U (Metric)

Appendix V (US)
Appendix V (Metric)
Appendix W (US)
Appendix X
Appendix Z

Materials I.M. 205

Quality Assurance Program for Construction Overview & Description

Materials I.M. 206

Nuclear Test Equipment

Appendix B
Appendix D
Appendix E

Materials I.M. 207

Independent Assurance Program for Construction Overview & Description

Appendix A

Materials I.M. 208

Materials Laboratory Qualification Program

Appendix A
Appendix B
Appendix C

Materials I.M. 209

Certified Aggregates and Approved Producer Program

Appendix A
Appendix B
Appendix C
Appendix D
Appendix E
Appendix F
Appendix G

Materials I.M. 210

Production of Certified Aggregate From Reclaimed Roadways

Materials I.M. 212

Procedure for Retesting and Reporting Asphalt Penetration, Absolute Viscosity & Liquid Asphalt Kinematic Viscosity Results

Materials I.M. 213

Technical Training & Certification Program

Appendix A
Appendix B

Appendix C
Appendix D

Materials I.M. 215

Disposal of Hazardous Waste From Materials Laboratories

Appendix A

Appendix B

Materials I.M. 216

Guidelines for Validating Test Results

Appendix A

Materials I.M. 217

Guidelines for Reviewing Demolition Sites for Possible Asbestos-containing Material

Materials I.M. 218

Materials Sample Courier Service

Materials I.M. 301

Aggregate Sampling Methods & Determination of Minimum Size of Samples For Sieve Analysis

Materials I.M. 302

Sieve Analysis of Aggregates

Materials I.M. 305

Field Method to Determine Percentage of Fractured Particles in Coarse Aggregate Levels

Materials I.M. 306

Determining the Amount of Material Finer Than the No. 200 (75 μm) Sieve in Aggregate

Materials I.M. 307

Determining Specific Gravity of Aggregate

Materials I.M. 308

Determining Free Moisture & Absorption of Aggregates

Materials I.M. 309

Determining Standard Proctor Moisture Density Relationship of Soils

Materials I.M. 310

Determining Modified Proctor Moisture Density Relationship of Soils

Materials I.M. 311

Method of Sampling Aggregate from The Roadway

Materials I.M. 315

Method of Making, Protecting, Curing & Testing Concrete Cylinders

Materials I.M. 316

Flexural Strength of Concrete

Appendix A

Appendix B

Materials I.M. 317

Slump of Hydraulic Cement Concrete

Materials I.M. 318

Air Content of Freshly Mixed Concrete by Pressure

Materials I.M. 320

Method of Sampling Compacted Asphalt Mixtures

Materials I.M. 321

Method of Test For Compacted Density of Hot Mix Asphalt (HMA) (Displacement Method)

Materials I.M. 322

Sampling Uncompacted Hot Mix Asphalt

Materials I.M. 323

Method of Sampling Asphaltic Materials

Materials I.M. 324 - NEW

Determining the Moisture Content of RAP for Use in HMA

Materials I.M. 325

Compacting Asphalt Concrete by the Marshall Method

Materials I.M. 325G

Method of Test for Determining the Density of Hot Mix Asphalt (HMA) Using the Superpave Gyrotory Compactor (SGC)

Materials I.M. 326

Determining the Density of Undisturbed Soil Cores by Displacement

Materials I.M. 327

Sampling Freshly Mixed Concrete

Materials I.M. 328

Method of Making, Protecting & Curing Concrete Flexural Strength Field Specimens

Materials I.M. 329

Kinematic Viscosity of Cutback Asphalt at 140°F (60°C) & Asphalt Binders at 275°F (135°C)

Materials I.M. 330

Vacuum Extraction of Bitumen In Paving Mixtures (Field Procedure For Test Method 624)

Materials I.M. 331

Mechanical Analysis of Extracted Aggregate

Materials I.M. 332

Measuring Coating Thickness by Magnetic Gauge

Materials I.M. 334

Determining Moisture Content & Density of Soils, Bases & Subbases With Nuclear Gauge

Materials I.M. 336

Methods of Reducing Aggregate Field Samples to Test Samples

Materials I.M. 337

Method of Determining the Thickness of Completed Courses of Base, Subbase, & Hot Mix Asphalt

Materials I.M. 338

Determining the Asphalt Binder Content & Gradation of Hot Mix Asphalt (HMA) by the Ignition Method

Materials I.M. 339

Determining the Amount of Silt in Fine Aggregate

Materials I.M. 340

Weight per Cubic Foot, Yield, & Air Content (Gravimetric) of Concrete

Materials I.M. 341

Determining Pavement & Bridge Ride Quality

Materials I.M. 342

Determining Moisture in Rock Salt

Materials I.M. 344

Determining the Amount of Shale in Fine Aggregate

Materials I.M. 345

Determining the Amount of Shale in Coarse Aggregate

Materials I.M. 346

Locating, Drilling & Evaluating Portland Cement Concrete Pavement Cores

Appendix A

Appendix B

Materials I.M. 347

Measuring the Length of Drilled Concrete Cores

Materials I.M. 348

Performing the Sieve Test on Emulsified Asphalts

Materials I.M. 349

Determining Compatibility of Rapid-Setting Asphalt Emulsions & Aggregates

Materials I.M. 350

Method of Test for Determining the Maximum Specific Gravity of Hot Mix Asphalt (HMA) Mixtures

Appendix A

Materials I.M. 351

Determining Asphalt Binder Content in Hot Mix Asphalt (HMA) Mixtures by Calculation

Appendix A

Materials I.M. 357

Preparation of Hot Mix Asphalt (HMA) Mix Samples for Test Specimens

Materials I.M. 358

Determining Plastic Density of Portland Cement Concrete With a Nuclear Gauge

Materials I.M. 360

Determining Percent Residue of Emulsified Asphalt

Materials I.M. 362

Determining the Cover Over Steel in Bridge Decks

Materials I.M. 365

Determining the Particle Charge of Cationic Emulsified Asphalts

Materials I.M. 366

Determining the Adequacy of Test Sieves

Materials I.M. 368

Determining the Amount of Clay Lumps & Friable Particles in Coarse Aggregate

Materials I.M. 369

Determining the Specific Gravity of Asphalt Binder

Materials I.M. 370

Determining Coating & Stripping of Bitumen-Aggregate Mixtures

Materials I.M. 372

Determining the Amount of Chert, Shale, Iron Oxide & Coal in Coarse Aggregate

Materials I.M. 373

Determining Concentration of Calcium Chloride Solutions By Hydrometer

Materials I.M. 374

Determining the Presence of Anti-Strip Agent in Cutback Asphalt (Rapid Field Test)

Materials I.M. 375

Determining Flow of Grout Mixtures (Flow Cone Methods)

Materials I.M. 376

Testing for Presence of a Moisture-Proof Coating on Glass Beads

Materials I.M. 377

Determining Weight (Mass) of Ditch & Slope Protection Mats

Materials I.M. 378

Determining the Dew Point With A Sling Psychrometer

Materials I.M. 380

Vacuum-Saturated Specific Gravity & Absorption of Combined or Individual Aggregate Sources
Appendix A

Materials I.M. 382

Determining Relative Humidity with a Sling Psychrometer

Materials I.M. 383

Testing the Strength of Portland Cement Concrete Using the Maturity Method
Appendix A - NEW

Materials I.M. 384

Method of Measuring Paver Vibrator Frequency

Materials I.M. 385

Temperature of Freshly Mixed Concrete

Materials I.M. 386

Determining Retroreflectivity of Durable Pavement Markings

Materials I.M. 387

Slurry Test for Drill Shafts

Materials I.M. 388

Load Cell Test for Drill Shafts

Materials I.M. 389

Method of Test for Slump Flow and Visual Stability Index of SCC

Materials I.M. 390

Method of Test for Static Segregation of Hardened SCC Cylinders

Materials I.M. 401

Hydraulic Cements

Appendix A

Appendix B

Appendix C - NEW

Materials I.M. 402

Corrosion Inhibitors for Portland Cement Concrete

Appendix A

Materials I.M. 403

Chemical Admixtures for Concrete

Appendix A

Appendix B

Appendix C

Appendix D

Appendix E

Appendix F

Materials I.M. 405

White Pigmented Curing Compound In Bulk Storage

Materials I.M. 405.07

Clear Curing Compounds for Barrier Rails

Appendix A

Materials I.M. 409

Source Approvals for Aggregates

Appendix A

Appendix B

Appendix C

Materials I.M. 410

Repair of Damaged Hot Dip Galvanized Coatings

Materials I.M. 411

Truncated Domes/Detectable Warning Systems

Appendix A

Materials I.M. 436.01

Inspection & Acceptance of Poured Joint Sealers

Appendix A

Materials I.M. 436.02

Inspection & Acceptance of Elastomeric Joint Seals

Appendix A

Materials I.M. 436.03

Inspection & Acceptance of Resilient Expansion Joint Filler

Appendix A

Materials I.M. 436.04

Inspection & Acceptance of Backer Rod for Contraction Joints

Appendix A

Appendix B

Materials I.M. 436.05

Inspection & Acceptance of Flexible Foam Expansion Joint Fillers

Appendix A

Materials I.M. 436.06

Inspection & Acceptance of Tire Buffings for Filling Expansion Joints

Appendix A

Materials I.M. 437

Asphalt Binder, Cutback Asphalt, & Emulsified Asphalt

Appendix A

Appendix B

Appendix C

Appendix D

Materials I.M. 438

High Performance Bituminous Premix

Appendix A

Appendix B

Materials I.M. 441

Corrugated Metal Culvert Pipe

Appendix A

Appendix B

Appendix C

Appendix D

Appendix E - NEW

Materials I.M. 442

Inspection & Acceptance of Prefabricated Pavement Edge Drains (Fin Drains)

Appendix A

Materials I.M. 442.01 ~~È~~ÒY

Inspection & Acceptance of Prefabricated Vertical Drainage Wicks

Appendix A - NEW

Materials I.M. 443

Corrugated Polyethylene Tubing

Appendix A

Appendix B1

Appendix B2

Appendix B3

Appendix B4

Materials I.M. 443.01

Rodent Guards

Appendix A

Appendix B

Appendix C

Materials I.M. 444

Corrugated Zinc-Coated Steel Plates for Pipes & Arches

Appendix A

Materials I.M. 445

Precast Concrete

Appendix A

Appendix B

Appendix C

Appendix D

Materials I.M. 445.01

Concrete Pipe and Special Sections

Appendix A

Appendix B

Materials I.M. 445.02

Precast Box Culverts

Appendix A

Materials I.M. 445.03

Mechanically-Stabilized Earth (MSE) Retaining Wall Panels

Appendix A

Appendix B

Materials I.M. 445.04

Concrete Segmental & Modular Blocks, Dry Cast

Appendix A

Appendix B

Materials I.M. 445.05

Concrete Segmental Blocks, Wet Cast

Appendix A

Appendix B

Materials I.M. 445.06

Precast Concrete Noise Walls

Appendix A

Materials I.M. 446

Plastic Pipe

Appendix A

Appendix B1

Appendix B2

Appendix B3

Materials I.M. 447

Inspection & Acceptance of Packaged, Dry, Combined Materials for PC Concrete

Appendix A

Materials I.M. 448

Clay and Concrete Drain Tile

Appendix A

Materials I.M. 449.05

Inspection & Acceptance of Utility Access Adjustment Rings

Appendix A

Appendix B
Appendix C

Materials I.M. 451

Steel Reinforcement

Appendix A
Appendix B
Appendix C
Appendix D
Appendix E
Appendix F

Materials I.M. 451.01

Inspection & Acceptance of Reinforcing Steel Supports

Appendix A

Materials I.M. 451.03B

Epoxy-Coated Steel Reinforcement

Appendix A
Appendix B
Appendix C
Appendix D - NEW

Materials I.M. 452.02

Method for Computing Structural Steel Weight (Mass)

Materials I.M. 453.04

Iron Castings & Drainage Castings

Appendix A

Materials I.M. 453.06B

High Strength Fasteners

Appendix A
Appendix B
Appendix C

Materials I.M. 453.07

Stainless Steel Fasteners

Materials I.M. 453.08

Anchor Bolts

Appendix A
Appendix B
Appendix C

Materials I.M. 453.09

Concrete Anchors
Appendix A

Materials I.M. 453.10

Shear Connector Studs
Appendix A

Materials I.M. 454.10

Chain-Link Fence and Field Fence
Appendix A
Appendix B
Appendix C
Appendix D

Materials I.M. 455

Impact Attenuators
Appendix A

Materials I.M. 455.01

High Tension Cable Guardrail
Appendix A

Materials I.M. 455.02

Formed Steel Beam Railing, Cable Rail, Anchor Cable & Steel Post for Guardrail
Appendix A
Appendix B

Materials I.M. 462

Treated & Untreated Timber and Lumber
Appendix A
Appendix B
Appendix C
Appendix D
Appendix E
Appendix F

Materials I.M. 467

Steel Piles

Materials I.M. 467.01

Steel H Piles
Appendix A
Appendix B

Materials I.M. 467.02

Steel Sheet Piling

Appendix A

Appendix B

Materials I.M. 467.03

Steel Pipe Piles

Appendix A

Appendix B

Materials I.M. 468

Pile Points for Steel H-Piles

Appendix A

Materials I.M. 469.02

Inspection & Acceptance of Seed

Materials I.M. 469.03

Inspection & Acceptance of Fertilizer

Materials I.M. 469.10

Ditch & Slope Protection Mats

Appendix A

Materials I.M. 470

Inspection & Acceptance of Landscape Plant Materials

Materials I.M. 482.02

Inspection & Acceptance of Zinc-Rich Paints

Appendix A

Appendix C

Materials I.M. 482.03

Special Abrasives for Blast Cleaning Steel

Appendix A

Materials I.M. 482.04

Inspection & Acceptance of Aluminum Epoxy Mastic Paints

Appendix A

Materials I.M. 482.05

Inspection & Acceptance of Waterborne Acrylic Paints

Appendix A

Materials I.M. 482.06

Inspection & Acceptance of Moisture-Cured Polyurethane Paint Systems
Appendix A

Materials I.M. 482.07

Aliphatic Polyurethane Paints
Appendix A

Materials I.M. 483.03

Inspection & Acceptance of Traffic Paints for Construction Projects
Appendix A
Appendix B
Appendix C
Appendix D

Materials I.M. 483.04

Requirements & Acceptance of Durable Paint Pavement Markings
Appendix A

Materials I.M. 483.06

Pavement Marking Tapes
Appendix A

Materials I.M. 483.07

Inspection & Acceptance of Raised Pavement Markers
Appendix A

Materials I.M. 483.08

Channelizer Markers
Appendix A

Materials I.M. 484

Inspection & Acceptance of Reflectorizing Spheres for Traffic Paint
Appendix A

Materials I.M. 485.10

Inspection & Acceptance of Rigid Steel Conduit
Appendix A

Materials I.M. 486

Inspection & Acceptance of Type A & B Sign Fabrication
Appendix A
Appendix B

Materials I.M. 486.03

Inspection & Acceptance of Reflective Sheeting
Appendix A

Materials I.M. 486.06

Inspection & Acceptance of Modular Glare Screen Systems
Appendix A

Materials I.M. 486.07

Inspection & Acceptance of Prismatic Reflectors
Appendix A

Materials I.M. 486.08

Inspection & Acceptance of Guardrail Markers & Concrete Barrier Markers
Appendix A

Materials I.M. 486.12

Inspection & Acceptance of Solar Assisted Arrow Panels
Appendix A

Materials I.M. 488.02

Inspection & Acceptance of Reboundable, Non-metallic, Drum-Like, Channelizing
Devices
Appendix A

Materials I.M. 488.03

Inspection & Acceptance of Orange Mesh Safety Fence
Appendix A

Materials I.M. 488.04

Inspection & Acceptance of Reboundable, Non-metallic 42-inch Channelizers
Appendix A

Materials I.M. 488.05

Inspection & Acceptance Modular Lane Separator System
Appendix A

Materials I.M. 491.04

Inspection & Acceptance of Hydrated Lime
Appendix A

Materials I.M. 491.08

Fast-Setting Repair Mortar for Structural Components
Appendix A

Materials I.M. 491.09

Inspection & Acceptance of Concrete Pipe Sealers
Appendix A

Materials I.M. 491.10

Inspection & Acceptance of Special Surface Finish Materials
Appendix A

Materials I.M. 491.11

Inspection & Acceptance of Polymer Grouts

Appendix A

Appendix B

Appendix C

Appendix D

Materials I.M. 491.12

Concrete Sealers

Appendix A

Appendix B

Materials I.M. 491.13

Hydraulic Cement Grouts

Appendix A

Materials I.M. 491.14

Inspection & Acceptance of Ground Granulated Blast Furnace Slag (GGBFS)

Appendix A

Materials I.M. 491.15

Release Agents For Bituminous Materials

Appendix A

Materials I.M. 491.16

Inspection & Acceptance of Anti-Strip Agents For Cutback Asphalt

Appendix A

Materials I.M. 491.17

Fly Ash

Appendix A

Appendix B

Materials I.M. 491.18

Inspection & Acceptance of Sealants for Traffic Loop Detectors

Appendix A

Materials I.M. 491.19

Inspection & Acceptance of Epoxy Resins

Appendix A

Appendix B - GENERAL REWRITE

Materials I.M. 491.20

Inspection & Acceptance of Rapid-Setting Concrete Patching Materials for Pavements

Appendix A

Materials I.M. 491.21

Inspection & Acceptance of Rock Salt for Ice Removal

Materials I.M. 491.22

Inspection & Acceptance of Threaded Insert Anchors

Appendix A

Materials I.M. 491.23

Inspection & Acceptance - Anti-Graffiti Coatings

Materials I.M. 491.24

Elastomeric Concrete for Concrete Repair

Appendix A

Materials I.M. 494

Elastomeric Drainage Trough

Appendix A

Materials I.M. 495.03

Inspection & Acceptance of Neoprene (Laminated, Homogeneous & Elastomeric)

Bridge Bearing Pads

Appendix A

Appendix B

Appendix C

Materials I.M. 496.01

Inspection & Acceptance of Engineering Fabric

Appendix A

Appendix B

Appendix C

Appendix D

Appendix E

Appendix F

Appendix G - NEW

Materials I.M. 501

Asphaltic Terminology, Equations & Example Calculations

Materials I.M. 504

Cold-In-Place Hot Mix Asphalt (HMA) Recycling

Appendix A

Appendix B

Materials I.M. 505

Reclaimed Asphalt Pavement for HMA Mixtures

Appendix A

Materials I.M. 508

Hot Mix Asphalt (HMA) Plant Inspection

Appendix A

Appendix B

Materials I.M. 509

Tank Measurement & Asphalt Cement Content Determination

Materials I.M. 510

Method of Design of Hot Mix Asphalt Mixes

Appendix A

Appendix B

Appendix C

Materials I.M. 511

Control of Hot Mix Asphalt Mixtures

Appendix A

Appendix B

Appendix C

Appendix D

Materials I.M. 512

Hot Mix Asphalt (HMA) Paving History

Appendix A

Materials I.M. 514

Correlation of Field Density For Hot Mix Asphalt (HMA) Paving

Materials I.M. 525

Designing Flowable Mortar

Materials I.M. 526

Portland Cement Concrete Pavement History

Materials I.M. 527

Paving Plant Inspection

Appendix A

Appendix B

Appendix C

Appendix D

Materials I.M. 528

Structural Concrete Plant Inspection

Materials I.M. 529

Portland Cement (PC) Concrete Proportions

Materials I.M. 530

Quality Management & Acceptance, PC Concrete Pavement

Appendix A

Materials I.M. 531

Test Method For Combining Aggregate Gradations

Materials I.M. 532

Aggregate Proportioning Guide for PC Concrete Pavement

Appendix A

Materials I.M. 534

Mobile Mixer Inspection

Appendix A

Materials I.M. 551

Nuclear Inspection & Acceptance Procedures Compaction of Earthwork With
Moisture & Density

Materials I.M. 557

Qualification of Steel Fabrication Shops & Plants

Appendix A

Appendix B

Appendix C

Appendix D

Materials I.M. 558

Structural Field Welding Inspection

Appendix A

Appendix B

Materials I.M. 559

Qualification Tests for Shop Welding

Materials I.M. 560

Qualification Tests for Field Welders

Materials I.M. 561

Shop Welding Inspection

Materials I.M. 562

Steel Fabrication Shop Materials Inspection

Materials I.M. 563

Steel Fabrication Plant Shop Inspection

Appendix A

Materials I.M. 564

Steel Fabrication Shop Design Inspection

Materials I.M. 565

Steel Fabrication Shop Documentation

Materials I.M. 566

Aluminum Welding

Materials I.M. 567

Painting Inspection

Materials I.M. 568

Paint Shop Approval

Appendix A

Appendix B

Appendix C

Materials I.M. 570

Precast & Prestressed Concrete Bridge Units

Appendix A

Appendix B

Appendix D

Appendix E

Appendix F

Appendix G

Appendix H

Materials I.M. 570 (LRFD)

Precast & Prestressed Concrete Bridge Units

Appendix A

Appendix B

Appendix D

Appendix E
Appendix F
Appendix G
Appendix H

Materials I.M. 571

Plants for Production of Precast Concrete Barrier
Appendix A

Materials I.M. T101M

Aggregate Delivery Conversion Table - (Metric Units)

Materials I.M. T101C

Aggregate Delivery Conversion Table - (Customary Units)

Materials I.M. T102M

Temperature Volume Corrections for Asphaltic Materials (Metric Units)

Materials I.M. T102C

Temperature Volume Corrections for Asphaltic Materials (Customary Units)

Materials I.M. T103M

Temperature Volume Corrections for Asphaltic Materials (Metric Units)

Materials I.M. T103C

Temperature Volume Corrections for Asphaltic Materials (Customary Units)

Materials I.M. T104

Gauging Table for Horizontal Cylindrical Tanks

Materials I.M. T105

Outage of Horizontal Cylindrical Tanks

Materials I.M. T108

Table C1 Temperature - Volume Corrections for Emulsified Asphalt

Materials I.M. T108A

Temperature Volume Corrections for Diluted Emulsified Asphalt

Materials I.M. T203

General Aggregate Source Information

Materials I.M. T214A

Reciprocals for Batch Weight Calculations

Materials I.M. T215A

W-W1 Table for Pycnometer Moisture Determination