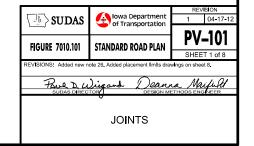
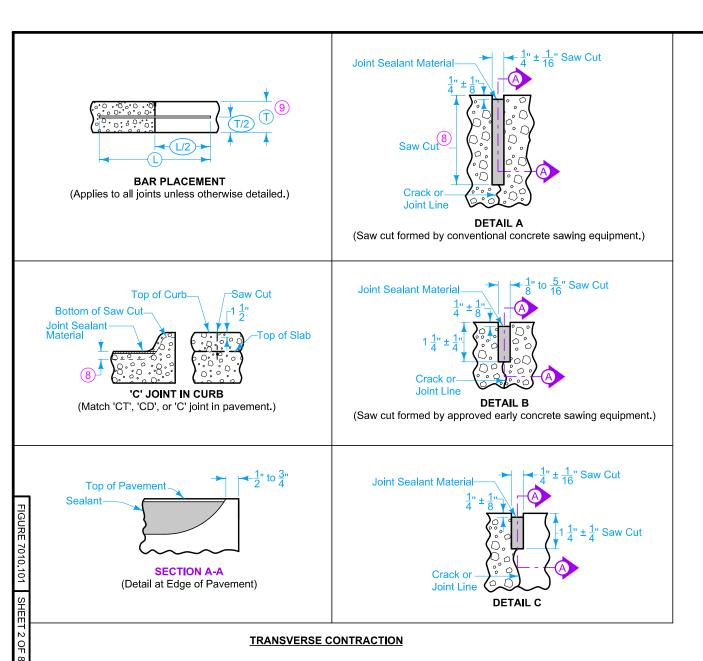


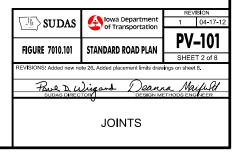
- 1 See dowel assemblies for fabrication details.
- 2 See Bar Size Table.
- 3 Locate 'DW' joint at a mid-panel location between future 'C' or 'CD' joints. Place no closer than 5 feet to a 'C' or 'CD' joint.
- Place bars within the limits shown under dowel assemblies.
- Edge with 1/4 inch tool for length of joint indicated if formed; edging not required when cut with diamond blade saw. Remove header block and board when second slab is placed.
- 6 Unless otherwise specified, use 'CD' transverse contraction joints in mainline pavement when T is greater or equal to 8 inches. Use 'C' joints when T is less than 8 inches.
- 'RT' joint may be used in lieu of 'DW' joint at the end of the days work. Remove any pavement damaged due to the drilling at no additional cost to the Contracting Authority.

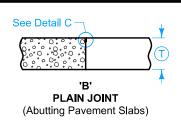


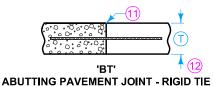


- (8) Saw 'CD' joint to a depth of T/3  $\pm$  1/4"; saw 'C' joint to a depth of T/4  $\pm$  1/4".
- When tying into old pavement, T represents the depth of sound PCC.

BAR SIZE TABLE			
T Dowel Tie Bar Diameter Size			
< 8"	<u>3</u> 4	#6	
≥ 8" but < 10"	1 <u>1</u> "	#10	
≥ 10"	1 <u>1</u> "	#11	

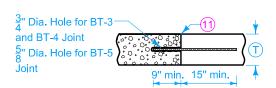






T	Joint	Bars	Bar Length and Spacing
< 8"	'BT-1'	#4	36" Long at 30" Centers

36" Long at 30" Centers



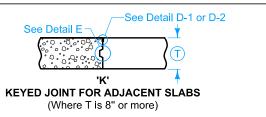
≥ 8"

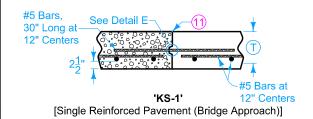
FIGURE

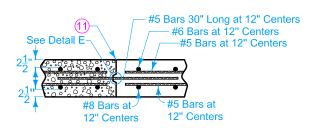
'BT-2'

'BT'
ABUTTING PAVEMENT JOINT - RIGID TIE (Drilled)

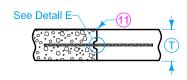
T	Joint	Bars	Bar Length and Spacing
< 8"	'BT-5'	#4 24" Long at 30" Cent	
≥ 8"	'BT-3'	45	24" Long at 30" Centers
	'BT-4'	#5	24" Long at 15" Centers







'KS-2'
[Double Reinforced Pavement (Bridge Approach)]



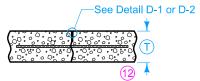
'KT'
ABUTTING PAVEMENT JOINT - KEYWAY TIE

T	Joint	Bars Bar Length and Spacing	
< 8"	'KT-1'	#4	30" Long at 30" Centers
≥ 8"	'KT-2'	#5	30" Long at 30" Centers
	'KT-3'	#5	30" Long at 15" Centers

LONGITUDINAL CONTRACTION

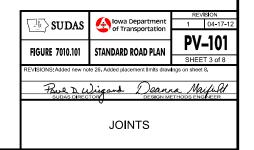
- Bar supports may be necessary for fixed form paving to ensure the bar remains in a horizontal position in the plastic concrete.
- 11) Sawing or sealing of joint not required.
- 12 The following joints are interchangeable, subject to the pouring sequence:

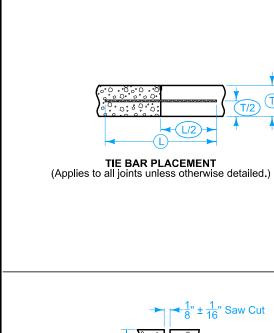
pouring sequence: 'BT-1', 'L-1', and 'KT-1' 'KT-2' and 'L-2' 'KT-3' and 'L-3'

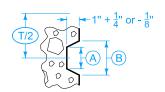


# 'L' CONTRACTION JOINT

T	Joint	Bars	Bar Length and Spacing
< 8"	'L-1'	#4 36" Long at 30" Cente	
> 0"	'L-2'	#5	36" Long at 30" Centers
≥ 8"	'L-3'		36" Long at 15" Centers



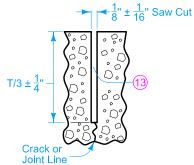




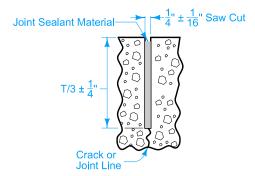
**DETAIL E** 

KEYWAY DIMENSIONS			
Keyway Type	Pavement Thickness T	A	B
Standard	8" or greater	1 <mark>3</mark> "	2 <u>3</u> "
Narrow	Less than 8"	1"	2"

- When tying into old pavement, T represents the depth of sound PCC.
- (13) Sealant or cleaning not required.

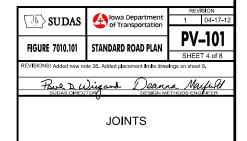


**DETAIL D-1**(Required when the Department of Transportation is the Contracting Authority, or when specified in the contract documents.)

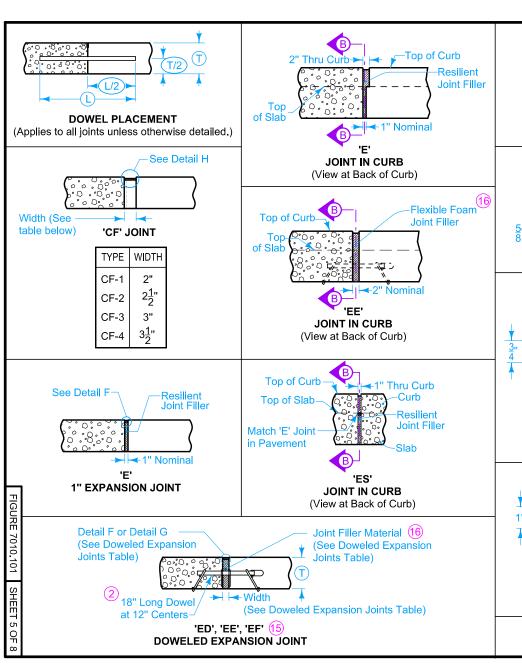


### **DETAIL D-2**

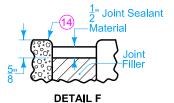
(Required when the Department of Transportation is not the Contracting Authority, or when specified in the contract documents)



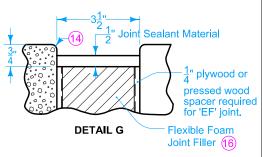
LONGITUDINAL CONTRACTION

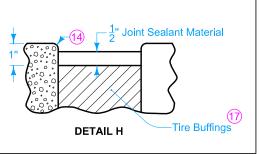






- See Bar Size Table.
- 14 Edge with 1/4 inch tool for length of joint indicated if formed; edging not required when cut with diamond blade
- See Dowel Assemblies for fabrication details and placement limits. Coat the free end of dowel bar to prevent bond with pavement. At intake locations, dowel bars may be cast-in-place.
- Predrill or preform holes in joint material for appropriate dowel size.
- (17) Compact tire buffings by spading with a square-nose





**EXPANSION** 

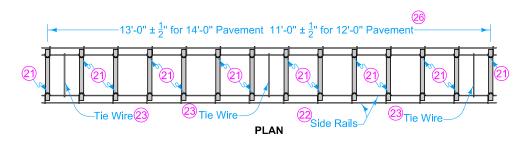
	FI
17	REV
ings	
	_

DOWELED EXPANSION JOINTS			
TYPE	WIDTH	FILLER MATERIAL 16	
ED	1"	Resilient (Detail F)	
EE 2" Flexible Foam (Detail F)			
EF	3 <u>1</u> "	Flexible Foam (Detail G)	

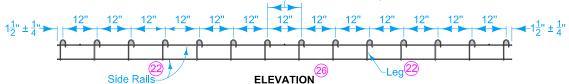
BAR SIZE TABLE			
T < 8" ≥ 8" but < 10" ≥ 10"			
Dowel Diameter	<u>3</u> ., 4	1 <u>1</u> "	1 <u>1</u> "

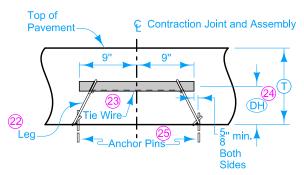


#### **CONTRACTION JOINTS**



Spaces between dowel bars are nominal dimensions with a  $\frac{1}{4}$ " allowable tolerance.





LONGITUDINAL SECTION

DOWEL ASSEMBLIES 18 (1

 $\begin{array}{|c|c|c|c|c|c|} \hline \text{DOWEL HEIGHT AND DIAMETER} \\ \hline \hline \hline & \text{DH } 24 & \text{Diameter} \\ \hline 7" \text{ to } 7\frac{1}{2}" & 3\frac{1}{2}" & \frac{3}{4}" \\ \hline 8" \text{ to } 9\frac{1}{2}" & 4\frac{1}{4}" & 1\frac{1}{4}" \\ \hline 10" \text{ to } 11\frac{1}{2}" & 5\frac{1}{4}" & 1\frac{1}{2}" \\ \hline 12" \text{ to } 13" & 6\frac{1}{4}" & 1\frac{1}{2}" \\ \hline \end{array}$ 

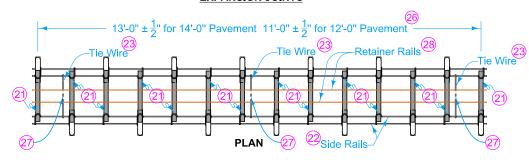
- (8) Use 18 inch long dowel bars with a tolerance of ± 1/8 inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within ± 1/8 inch.
- (19) Wire sizes shown are the minimum required. Use wires with a minimum tensile strength of 50 ksi.
- Details apply to both transverse contraction and expansion joints.
- 21 Weld alternately throughout.
- (22) #1/0 gauge (0.306 inch diameter) wire.
- #10 gauge (0.135 inch diameter) wire, welded or friction fit to upper side rail, both sides.
- 24 Measured from the centerline of dowel bar to bottom of lower side rail + 1/4 inch.
- Per lane width, install a minimum of 8 anchor pins evenly spaced (4 per side), to prevent movement of assembly during construction. Anchor assemblies placed on pavement or PCC base with devices approved by the Engineer.
- [6] If dowel basket assemblies are required for curbed pavements, the assembly length is based on the jointing layout. See PV-101, sheet 8.



IGURE /010.101 | SHEET 6 OF 8

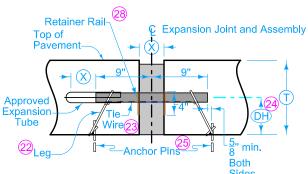


## **EXPANSION JOINTS**



Spaces between dowel bars are nominal dimensions with a  $\frac{1}{4}$  allowable tolerance.



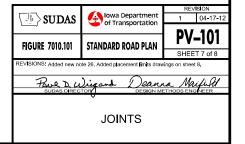


		Sid
SECTION THRU	<b>EXPANSION</b>	JOINT

JOINT OPENING AND EXPANSION TUBE EXTENSION			
Joint Type X Minimum Tube Length			
"ED" 1"		6"	
"EE"	2"	7"	
"EF"	9"		

DOWEL HEIGHT AND DIAMETER		
T	DH 24	Diameter
7" to 7 <u>1</u> "	3 <u>1</u> "	<u>3</u> " 4
8" to 9 <u>1</u> "	4 <u>1</u> "	1 <u>1</u> "
10" to $11\frac{1}{2}$ "	5 <u>1</u> "	1 <u>1</u> "
12" to 13"	6 <u>1</u> "	1 <u>1</u> "

- (18) Use 18 inch long dowel bars with a tolerance of ± 1/8 inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within ± 1/8 inch.
- (19) Wire sizes shown are the minimum required. Use wires with a minimum tensile strength of 50 ksi.
- Details apply to both transverse contraction and expansion joints.
- (21) Weld alternately throughout.
- 22 #1/0 gauge (0.306 inch diameter) wire.
- 23 #10 gauge (0.135 inch diameter) wire, welded or friction fit to upper side rail, both sides.
- Measured from the centerline of dowel bar to bottom of lower side rail + 1/4 inch.
- Per lane width, install a minimum of 8 anchor pins evenly spaced (4 per side), to prevent movement of assembly during construction. Anchor assemblies placed on pavement or PCC base with devices approved by the Engineer.
- If dowel basket assemblies are required for curbed pavements, the assembly length is based on the jointing layout. See PV-101, sheet 8.
- Clip and remove center portion of tie during field assembly.
- 28 1/4 inch diameter wire.



DOWEL ASSEMBLIES 18 19 2

