



**INSPECTION & ACCEPTANCE
EPOXY RESINS**

GENERAL

Epoxy resins shall meet the requirements of the applicable Iowa Department of Transportation Specifications.

ACCEPTANCE

Acceptance of epoxy resins for use of Department of Transportation projects will be on the basis of manufacturer and brand name approval.

Approved manufacturers and brands names for three different types of applications are listed in [Appendixes A and B](#).

[Appendix A](#) lists the approved manufacturers and brand names of epoxy injection resins for delaminated bridge deck repair and for crack repair. [Appendix B](#) lists the approved manufacturers and brand names of epoxy resins for sealing the ends of pre-stressed concrete beams.

MANUFACTURER & BRAND NAME APPROVAL

To obtain approval for epoxy resins under [Appendices A and B](#), the manufacturer shall submit the following items to the Office of Materials in Ames, Iowa:

- Product identification including brand name and product number
- Current Material Safety Data Sheet (MSDS)
- Complete manufacturer recommendations for usage
- A representative sample of approximately 1 gallon (3.8 liters)

TEST EVALUATIONS FOR APPROVAL

The laboratory evaluation for approval under [Appendix A](#) shall consist of the following tests:

- Pot Life (work time or gel time): AASHTO T 237-73, Sec. 3 and 4, -- 12 minutes, minimum
100 grams of mixed epoxy in a 250 ml polypropylene plastic beaker
- Bond Strength (Slant Shear): ASTM C 882 – 2-day moist cure: 1000 psi, minimum, as required by ASTM C 881.

The laboratory evaluation for approval under [Appendix B](#) shall consist of the following tests:

- Bonding Strength (Slant Shear): ASTM C 882 – 2-day moist cure: 1000 psi, minimum.

Manufacturer shall provide the slant shear strength (ASTM C 882) tested by independent laboratory for the evaluation.

Approval of epoxy resins may be withdrawn because of deficient monitor test results, product changes made after original approval, or unsatisfactory field performance.

CERTIFICATION

The manufacturer shall file a certification at the beginning of each calendar year stating that the material supplied during that year shall be identical with the formulation previously tested and approved by the Office of Materials.

MONITOR SAMPLING & TESTING

The Office of Materials may sample and test epoxy resins at any time to verify compliance with specification requirements.