



Iowa Department
of Transportation
Highway Division

TWIN REINFORCED CONCRETE BOX CULVERT STANDARDS

INDEX FOR CULVERT STANDARDS :

GENERAL NOTES :

1. THE RCB CULVERT SECTIONS ARE DESIGNED FOR HS20-44 LIVE LOAD AND EARTH FILLS OF VARYING HEIGHTS.
2. FOR VERTICAL LOADS THE WEIGHT OF EARTH IS ASSUMED AS 140 pcf. Z = 170 FOR CRACK CONTROL
3. LATERAL EARTH LOADS EQUIVALENT FLUID PRESSURE IS ASSUMED AS 36 psf/FT.
4. METAL BAR CHAIRS SPACED AT NOT OVER 3'-0" C-C IN EITHER DIRECTION ARE TO BE USED TO SUPPORT ALL SLAB AND FLOOR STEEL AS OUTLINED IN THE STANDARD SPECIFICATIONS (ARTICLE 2404.07).
5. THE CLEAR DISTANCE FROM FACE OF CONCRETE TO NEAR EDGE OR END OF REINFORCING BAR TO BE 2" UNLESS OTHERWISE NOTED.
6. LONGITUDINAL REINFORCING IS NOT TO EXTEND THRU THE CONSTRUCTION JOINTS, EXCEPT FOR 5#1 DOWEL BARS IN SLAB.
7. ALL REINFORCING STEEL IS TO BE SECURELY WIRED IN PLACE BEFORE THE CONCRETE IS POURED ACCORDING TO ARTICLE 2404.03, D, OF THE STANDARD SPECIFICATIONS.
8. FLOOR OF BARREL IS TO BE FINISHED SMOOTH. SIDES OF FOOTING ARE TO BE FORMED TO INSURE CORRECT LINE AND GRADE.
9. ALL EXPOSED CORNERS 90° OR SHARPER TO BE FILLETED WITH A 3/4" DRESSED AND BEVELED STRIP.
10. THE PERMISSIBLE CONSTRUCTION JOINT AT THE TOP OF THE WALLS MAY BE LOWERED AT THE CONTRACTOR'S OPTION WITH ENGINEER'S APPROVAL.
11. THE REINFORCEMENT SUPPLIED FOR THIS STRUCTURE SHALL BE GRADE 60 REINFORCEMENT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. THE DESIGN STRESSES ARE BASED ON 60 GRADE REINFORCEMENT.
12. THE VERTICAL BARS IN THE WALLS MAY BE SPLICED ABOVE THE FOOTING AT THE CONTRACTOR'S OPTION AS FOLLOWS:

BAR SIZE NUMBER	4	5	6	7	8
MINIMUM SPLICE LENGTH	21"	26"	31"	43"	55"

THIS SPLICE, IF USED, WILL BE AT THE CONTRACTOR'S EXPENSE.
13. REBAR CLEARANCES WILL BE AS FOLLOWS:

VERTICAL, TOP	2"
VERTICAL, BOTTOM	3", OR 3 1/2" IF THE OVERALL HEIGHT OF THE CULVERT IS NOT TO A FULL INCH
TRANSVERSE	2"
EDGE CLEARANCES	2" EXCEPT, TOP OF FLOOR 2 1/4" TO NEAR TRANSVERSE REINF BAR OR BOTTOM OF FLOOR 3 1/2" TO NEAR TRANSVERSE REINF BAR.
14. ALL CONSTRUCTION JOINTS SHALL BE FORMED WITH A BEVELED KEYWAY EXCEPT AT BELL JOINTS.

KEYWAY DIMENSIONS SHOWN ON THE PLANS ARE BASED ON NOMINAL DIMENSIONS UNLESS STATED OTHERWISE. IN ADDITION, THE BEVEL USED ON THE KEYWAY SHALL BE LIMITED TO A MAXIMUM OF 10 DEGREES FROM VERTICAL.

ALL BEVELED KEYWAYS SHALL BE CENTERED.

KEYWAY SIZE SHALL BE 2x4 EXCEPT AS FOLLOWS :
 KEYWAY BETWEEN THE FLOOR AND WALL SHALL BE 2x6 WHEN THE WALL IS GREATER THAN 10 INCHES WIDE.
15. IF 0' OF FILL IS SPECIFIED, DETAILS FOR PAVING NOTCH AND REFERENCE TO EPOXY COATING OF SLAB REINFORCING STEEL, IF APPLICABLE, SHALL BE INCLUDED IN THE FINAL PLANS.

SPECIFICATIONS :

DESIGN: AASHTO SERIES OF 1983, EXCEPT AS MODIFIED IN GENERAL NOTES 2 & 3 ABOVE.
 CONSTRUCTION: STANDARD SPECIFICATIONS OF THE IOWA DEPARTMENT OF TRANSPORTATION SPECIFICATION, CURRENT SERIES, PLUS CURRENT SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.

DESIGN STRESSES :

DESIGN STRESSES FOR THE FOLLOWING MATERIALS ARE IN ACCORDANCE WITH THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, SERIES OF 1983:
 REINFORCING STEEL IN ACCORDANCE WITH SECTION 8, GRADE 60.
 CONCRETE IN ACCORDANCE WITH SECTION 8, f'c = 3,500 PSI.

TWRCB 8-6-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 8' SPAN.
TWRCB 8-8-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 8' SPAN.
TWRCB 8-10-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 8' SPAN.
TWRCB 10-6-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 10' SPAN.
TWRCB 10-8-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 10' SPAN.
TWRCB 10-10-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 10' SPAN.
TWRCB 10-12-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 10' SPAN.
TWRCB 12-6-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 12' SPAN.
TWRCB 12-8-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 12' SPAN.
TWRCB 12-10-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 12' SPAN.
TWRCB 12-12-87	CULVERT BARREL DETAILS, VARIABLE DIMENSIONS AND QUANTITIES TABLE - 12' SPAN.
TWH 0-1-87	DIMENSION TABLE.
TWH 0-2-87	CURTAIN WALL DETAILS AND PLAN VIEW - APRON REINFORCING, TOP & BOTTOM.
TWH 0-3-87	TYPICAL VIEW - FRONT & BACK FACE REINFORCING, WINGWALLS, CENTER WALL. TYPICAL SECTION - NEAR CENTER OF APRON, TOP OF WINGWALL DETAILS AND SECTION THRU PARAPET.
TWH 0-4-87	BENT BAR DETAILS AND BILL OF REINFORCING FOR ONE HEADWALL, 0° SKEW - 12', 10' & 8' SPANS.
TWH 15-1-87	DIMENSION TABLE.
TWH 15-2-87	PLAN VIEW - APRON REINFORCING TOP & BOTTOM.
TWH 15-3-87	TYPICAL SECTION - NEAR CENTER OF APRON, SECTION THRU PARAPET, TOP OF WINGWALL DETAILS AND CURTAIN WALL DETAILS.
TWH 15-4-87	TYPICAL VIEWS - FRONT & BACK FACE REINFORCING, SHORT & LONG WINGWALL, CENTER WINGWALL.
TWH 15-5-87	BENT BAR DETAILS AND BILL OF REINFORCING FOR ONE HEADWALL, 15° SKEW - 12', 10' & 8' SPANS.

TWH 30-1-87	DIMENSION TABLE.
TWH 30-2-87	PLAN VIEW - APRON REINFORCING TOP & BOTTOM.
TWH 30-3-87	TYPICAL SECTION - NEAR CENTER OF APRON, SECTION THRU PARAPET, TOP OF WINGWALL DETAILS AND CURTAIN WALL DETAILS.
TWH 30-4-87	TYPICAL VIEWS - FRONT & BACK FACE REINFORCING, SHORT & LONG WINGWALL, CENTER WINGWALL.
TWH 30-5-87	BENT BAR DETAILS AND BILL OF REINFORCING FOR ONE HEADWALL, 30° SKEW - 12', 10' & 8' SPANS.
TWH 45-1-87	DIMENSION TABLE.
TWH 45-2-87	PLAN VIEW - TOP OF APRON REINFORCING.
TWH 45-3-87	PLAN VIEW - BOTTOM OF APRON REINFORCING.
TWH 45-4-87	TYPICAL SECTION - NEAR CENTER OF APRON, SECTION THRU PARAPET, TOP OF WINGWALL DETAILS AND CURTAIN WALL DETAILS.
TWH 45-5-87	TYPICAL VIEWS - FRONT & BACK FACE REINFORCING, SHORT & LONG WINGWALL, CENTER WINGWALL.
TWH 45-6-87	BENT BAR DETAILS AND BILL OF REINFORCING FOR ONE HEADWALL, 45° SKEW - 12', 10' & 8' SPANS.
TWCBJ 1-87	CULVERT BELL JOINT DETAILS AND ESTIMATE OF QUANTITIES TABLE - 8' SPAN.
TWCBJ 2-87	CULVERT BELL JOINT DETAILS AND ESTIMATE OF QUANTITIES TABLE - 10' & 12' SPANS.
TWCBJ 3-87	PERMISSIBLE CULVERT BELL JOINT DETAILS.

CORRECTION 08-10 - ARTICLE 2404.06 CHANGED TO 2404.03, D IN GENERAL NOTES. ENGLISH SIGN WINGWALLS.DWG - TWRCB-G1-87

LATEST REVISION DATE :
08-10

APPROVED BY :
[Signature]

APPROVED BY :

STANDARD DESIGN
GENERAL INFORMATION
FOR
TWIN REINFORCED CONCRETE BOX CULVERTS

IOWA DEPARTMENT OF TRANSPORTATION - HIGHWAY DIVISION
JULY, 1987

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