

Section 4118. Pipe Bedding Material

4118.01 DESCRIPTION.

~~Gravel or crushed stone. Crushed PCC may be used if approved by the Engineer.~~
Aggregate of the following types:

- Crushed Stone,
- Gravels for which 75% or more of the particles retained on the 3/8 inch (9.5 mm) sieve have at least one fractured face as defined in [Materials I.M. 305](#) (the fractured face requirement shall only apply to bedding material placed under Primary or Interstate roadways), or
- Crushed PCC, if approved by the Engineer.

4118.02 GRADATION.

Meet the requirements for Gradation No. 3 of the [Aggregate Gradation Table, Article 4109.02 \(Appendix\)](#). Restrictions on the No. 200 sieve do not apply.

4118.03 QUALITY.

The requirements of Table 4118.03-1 apply to individual virgin aggregates:

Table 4118.03-1: Coarse Aggregate Quality (Virgin Material)

Coarse Aggregate Quality	Maximum Percent Allowed	Test Method
Abrasion	50	AASHTO T 96
C - Freeze	15	Iowa 211, Method C

For crushed PCC, meet requirements of [Materials I.M. 210](#).