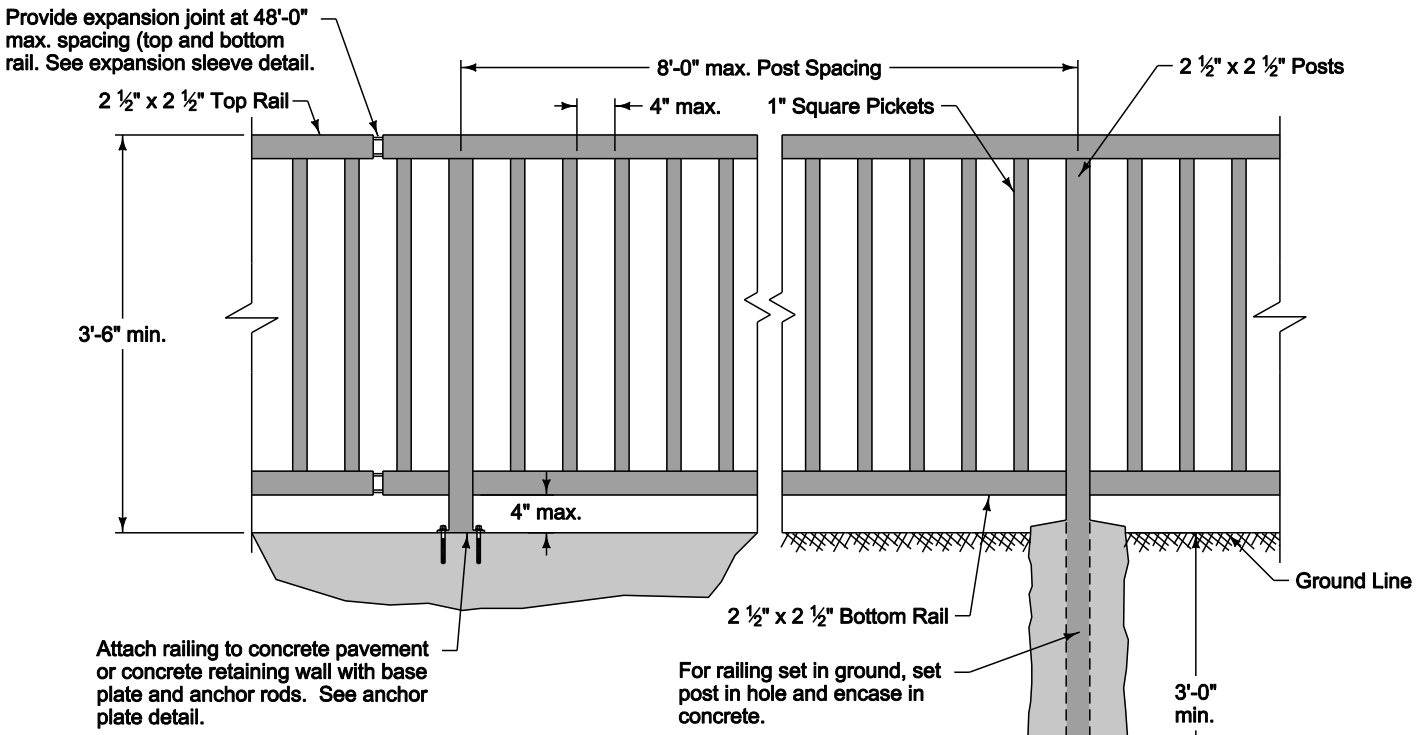
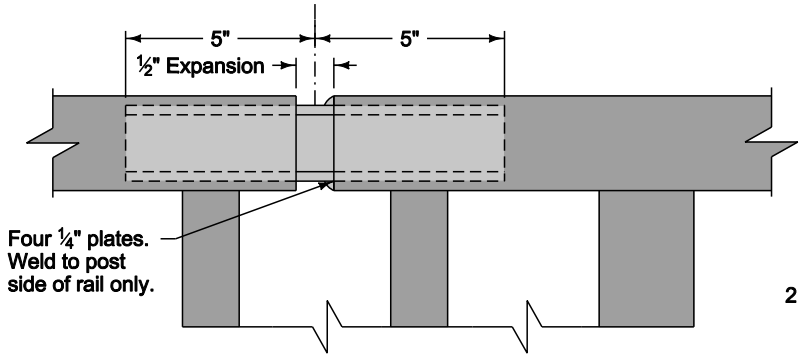


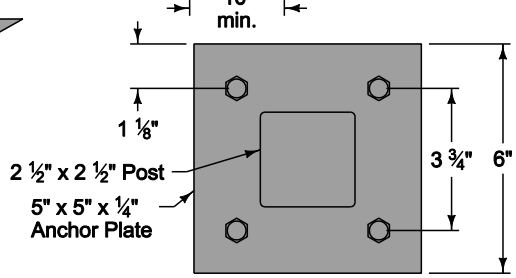
Weld all components with 1/4 inch fillet welds. Grind welds and connections as requried to provide a smooth surface, free of burrs.

Field paint safety rail after installation as specified in the contract documents.

(1) Detail shown is for top rail. Expansion joint for bottom rail is similar.



EXPANSION SLEEVE DETAIL (1)



ANCHOR PLATE DETAIL

REVISION	
New	10-18-11

SUDAS

9080.103

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SUDAS Standard Specifications

SAFETY RAIL

FIGURE 9080.103 | SHEET 1 OF 1